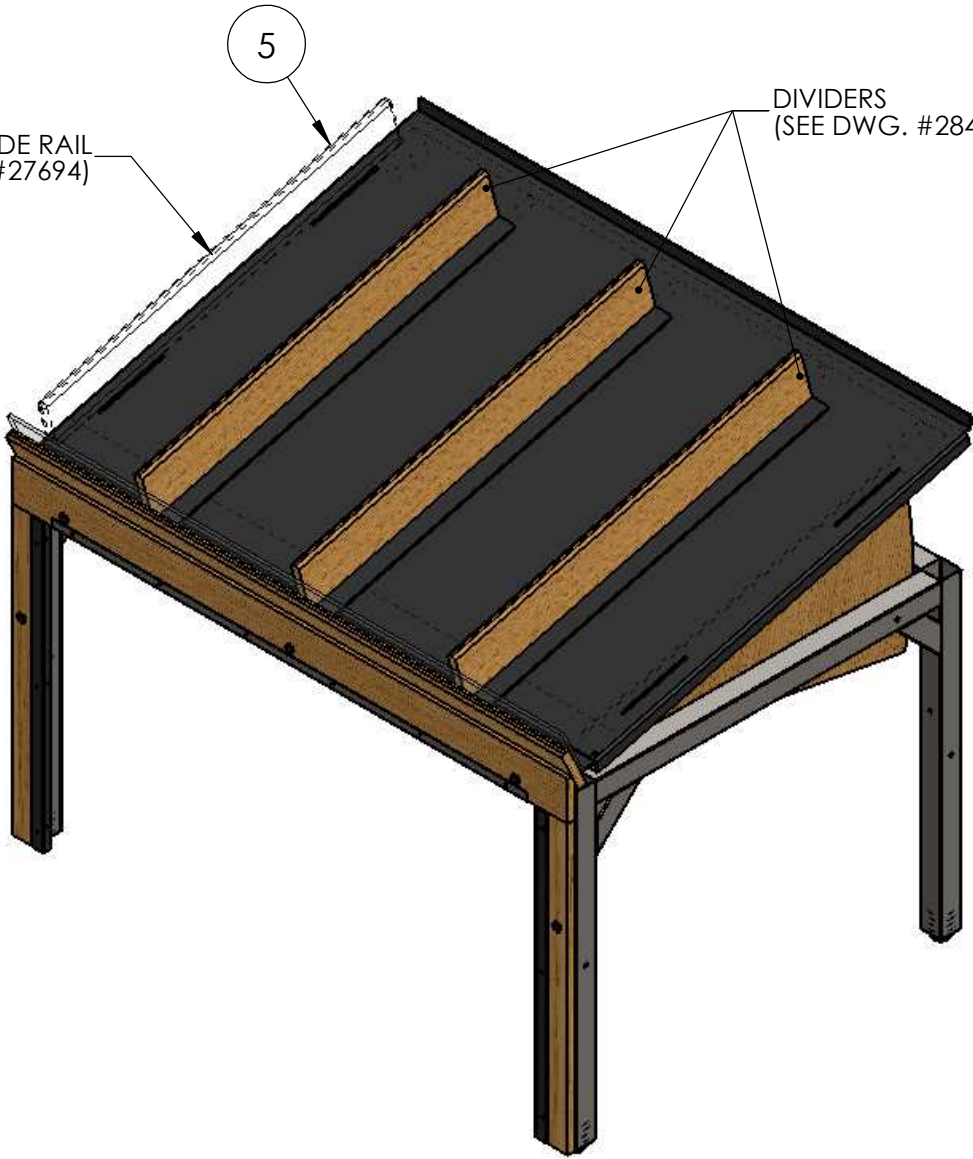


ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	FRAME ASSEMBLY	SEE DETAIL SHEET
2	1	FRONT PANEL ASSEMBLY	SEE DETAIL SHEET
3	1	SLANT TOP ASSEMBLY	SEE DETAIL SHEET
4	1	SUPPORT BAR ASSEMBLY	SEE DETAIL SHEET
5	1	SIDE RAIL ASSEMBLY	SEE DRAWING #27694
6	2	SAIL BLOCK	1/4" X 16" X 31 7/16" HW PLYWOOD (ROUTER)
7	3	PRODUCT STOP ASSEMBLY	SEE DWG #28405
8	1	CLEAR FRONT GUARD	1/4" X 4 1/2" X 53 3/16" CLEAR PETG
9	5	HARDWARE	BLACK BOLT/WASHER/NUT ASSEMBLY (BLACK) SEE DETAIL SHEET
10	2	ZB041	6 X .50 SELF TAPPING SCREW
11	2	METAL CORNER GUARD 2	2 3/16" X 27 3/8" - 16 GA. SHEET METAL (LASER+BEND)
12	1	METAL EDGE GUARD 2	1 7/16" X 67 7/16" - 16 GA. SHEET METAL (LASER+BEND)
13	1	PALLET	

NOTE: SCREW ABS 2 TO TRAY FIRST
DO NOT SHIP LOOSE

UNIVERSAL SIDE RAIL
(SEE DWG. #27694)

DIVIDERS
(SEE DWG. #28405)



DWG# **30903** REV. **M**

ITEM(S) **PRO BIN 23 O**

DWG TYPE: **PRODUCTION**

TITLE: **OPEN FRONT PRODUCE TABLE**

MATERIAL: **WOOD/METAL**

FINISH: **SEE ORDER**

DRAWN BY: **GB** DATE **01/27/2015**

CHECKED BY: DATE

APPROVED BY: DATE

APPROVED BY: DATE

RELEASE FOR PRODUCTION DATE

USED ON:

SCALE: 1:13 SHEET # 1 OF 16

SIZE: **B** TITLE BLOCK: TB-2008

DRAWN ON: **SOLIDWORKS 2014**

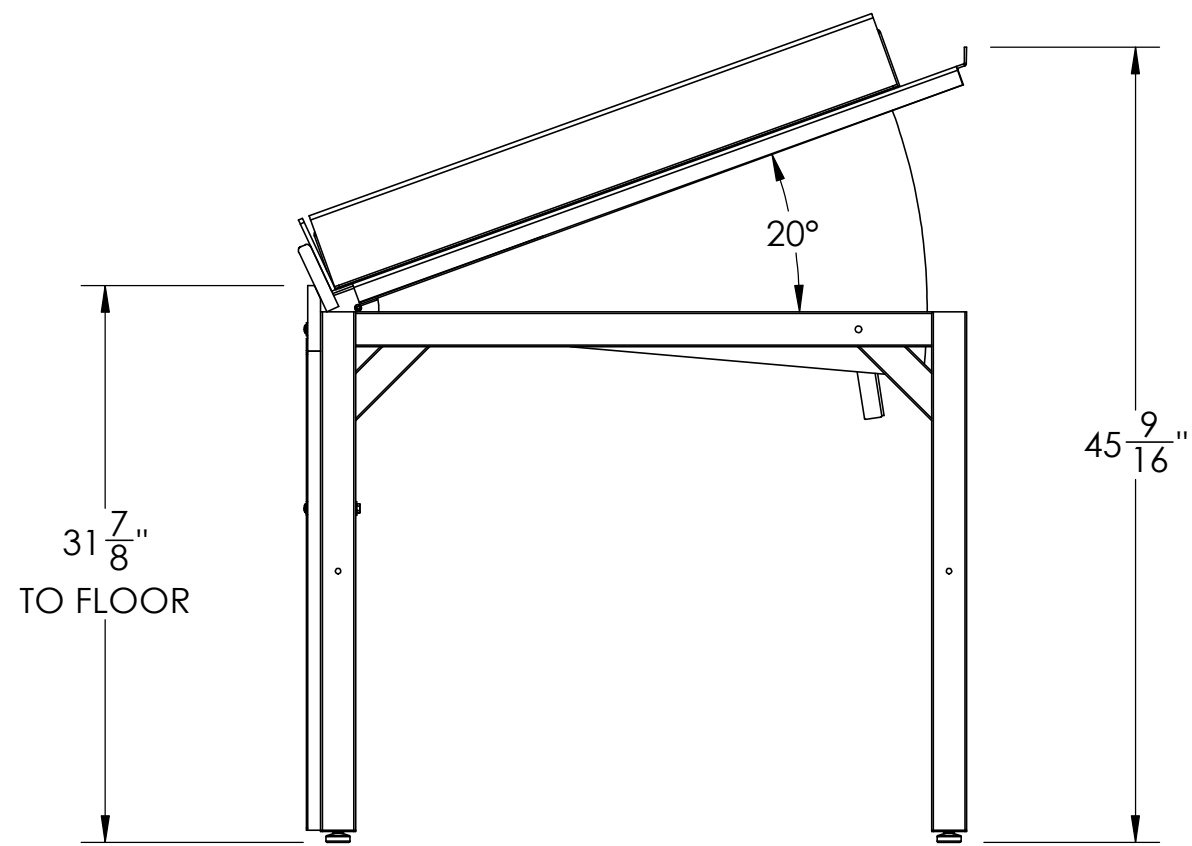
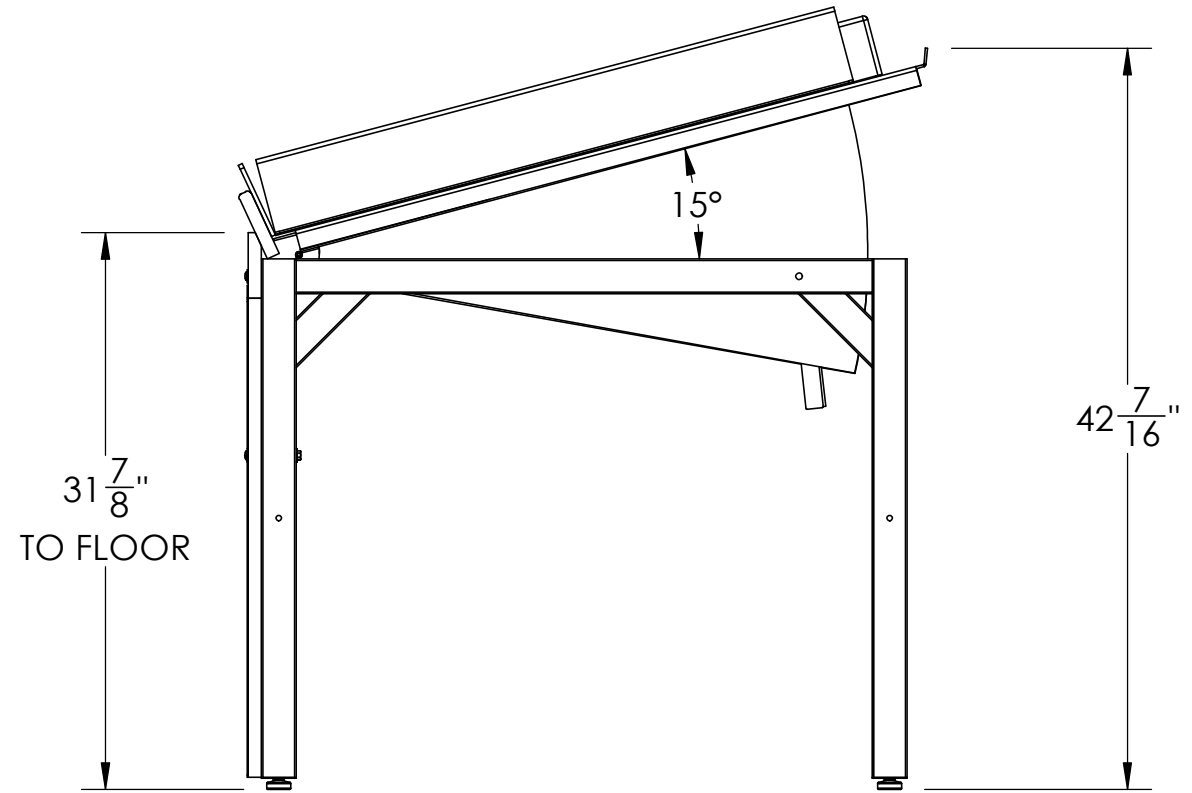
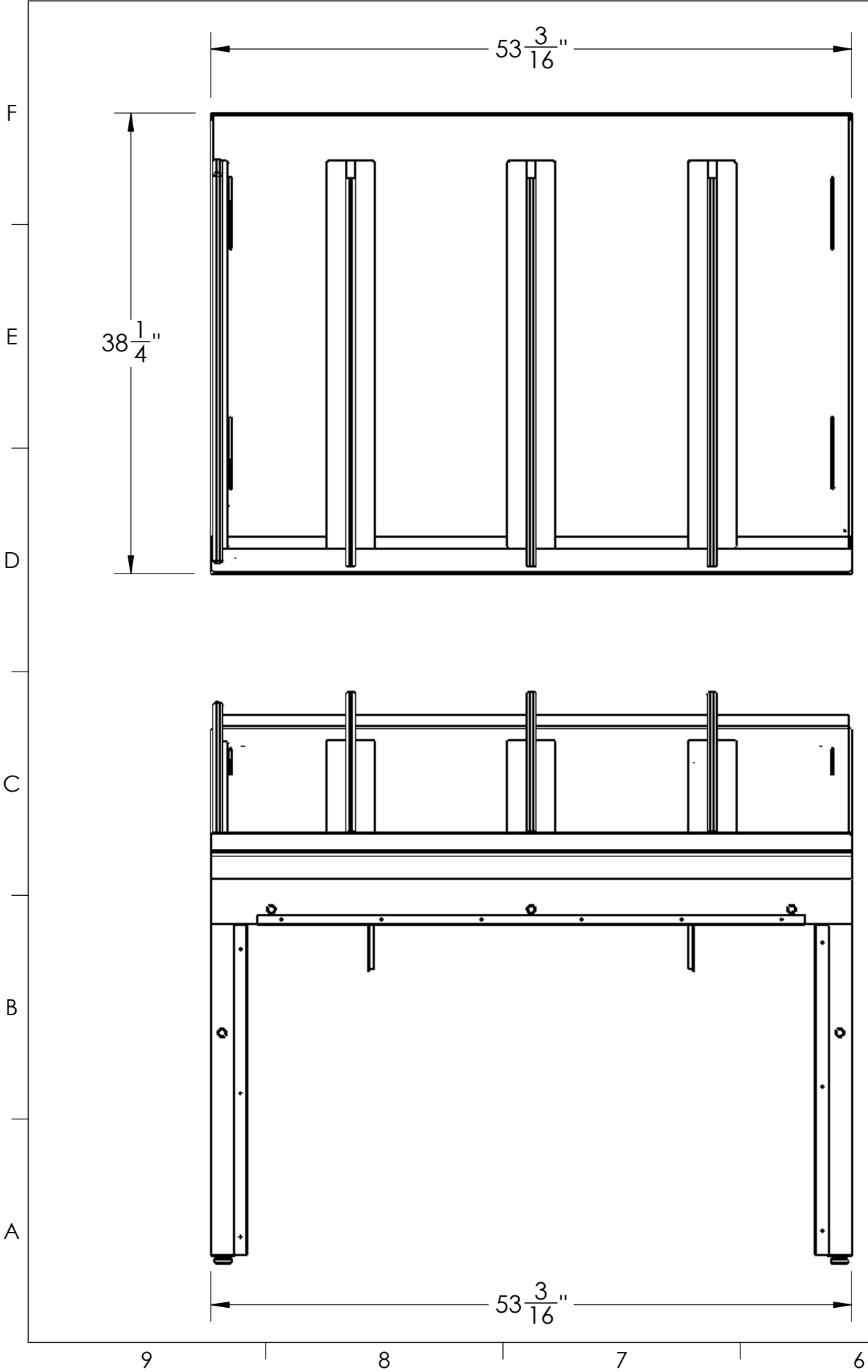
UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES AND
TOLERANCES ARE:


FRACTIONS ±1/16"	DECIMALS .X ±.060 .XX ±.030 .XXX ±.015	ANGLES ±1°
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REVISIONS					
REV.	BY	CHECKED	DESCRIPTION	APPROVED	DATE
F	MU		CHANGE ABS CORNER GUARD TO METAL CORNER GUARD. ADD METAL RING TO PIN	JEFF B.	04-08-16
G	MU		CHANGE TO MATCH 26829	JEFF B.	04-08-16
H	MU		MADE TABLE TOP 2 7/8" LONGER	JEFF B.	04-11-16
I	MU		ADD 3 BLACK CARRIAGE BOLT TO THE TOP TO SUPPORT THE FRONT PANEL	JEFF B.	05-02-16
J	MU		ADD 1" LIP TO ABS TOP	JEFF B.	05-13-16
K	GB		REMOVED METAL ANGLE FRO SAIL, MADE FRONT CROSS RAIL TO BE 3 3/4" SIDE WITH BEVELT TO ATTACH PRODUCT STOP, MADE ONE FLANGE OF METAL CORNER GUARD TO BE 3/4"	JEFF B.	07-15-16
L	GB		ADD VERTICAL TUBE SUPPORT DOWN THE MIDDLE OF TABLE TOP, TO SUPPORT PLASTIC	JEFF B.	08/17/16
M	JE		ADDED PART NUMBERS TO ITEMS	JEFF B.	11/2/16

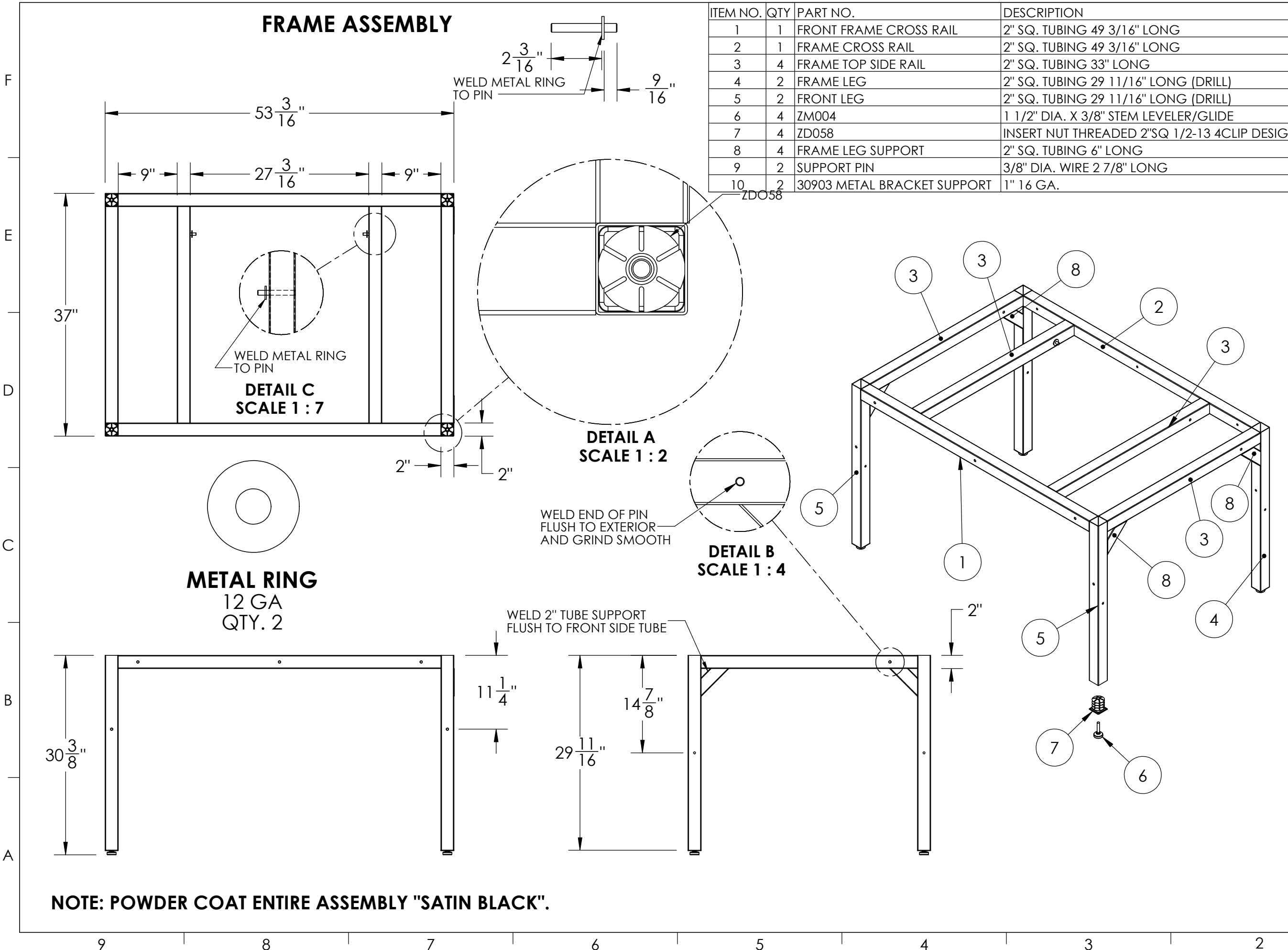





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DWG#	30903	REV.	M
ITEM(S)	PRO BIN 23 O		
DWG TYPE:	PRODUCTION		
TITLE:	OPEN FRONT PRODUCE TABLE		
MATERIAL:	WOOD/METAL		
FINISH:	SEE ORDER		
DRAWN BY:	GB	DATE	01/27/2015
CHECKED BY:		DATE	
APPROVED BY:		DATE	
APPROVED BY:		DATE	
RELEASE FOR PRODUCTION		DATE	
USED ON:			
SCALE: 1:11	SHEET # 2 OF 16		
SIZE: B	TITLE BLOCK: TB-2008		
DRAWN ON:	SOLIDWORKS 2014		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND TOLERANCES ARE:			
FRACTIONS $\pm 1/16"$	DECIMALS .X $\pm .060$.XX $\pm .030$.XXX $\pm .015$	ANGLES $\pm 1^\circ$	
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FRAME ASSEMBLY



ITEM NO.	QTY	PART NO.	DESCRIPTION
1	1	FRONT FRAME CROSS RAIL	2" SQ. TUBING 49 3/16" LONG
2	1	FRAME CROSS RAIL	2" SQ. TUBING 49 3/16" LONG
3	4	FRAME TOP SIDE RAIL	2" SQ. TUBING 33" LONG
4	2	FRAME LEG	2" SQ. TUBING 29 11/16" LONG (DRILL)
5	2	FRONT LEG	2" SQ. TUBING 29 11/16" LONG (DRILL)
6	4	ZM004	1 1/2" DIA. X 3/8" STEM LEVELER/GLIDE
7	4	ZD058	INSERT NUT THREADED 2"SQ 1/2-13 4CLIP DESIGN
8	4	FRAME LEG SUPPORT	2" SQ. TUBING 6" LONG
9	2	SUPPORT PIN	3/8" DIA. WIRE 2 7/8" LONG
10	2	30903 METAL BRACKET SUPPORT	1" 16 GA.



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DWG#**30903**

REV.**M**

ITEM(S)**PRO BIN 23 O**

DWG TYPE:**PRODUCTION**

TITLE:**OPEN FRONT PRODUCE TABLE**

MATERIAL:**WOOD/METAL**

FINISH:**SEE ORDER**

DRAWN BY:**GB**

DATE
01/27/2015

CHECKED BY:

DATE

APPROVED BY:

DATE

APPROVED BY:

DATE

RELEASE FOR PRODUCTION

DATE

USED ON:

SCALE: 1:14

SHEET # 3 OF 16

SIZE: **B**

TITLE BLOCK: TB-2008

DRAWN ON: **SOLIDWORKS 2014**

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DIMENSIONS ARE IN INCHES AND
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FRACTIONS	DECIMALS	ANGLES
±1/16"	.X ±.060	±1°
	.XX ±.030	
	.XXX ±.015	

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TRAY ASSEMBLY

ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	2	TRAY FRONT & BACK TUBE	1" SQ. TUBING 50 13/16" LONG
2	2	TRAY SIDE TUBE	1" SQ. TUBING 36 3/4" LONG
3	5	TRAY DIVIDER TUBE	1" SQ. TUBING 34 3/4" LONG
4	1	TRAY ABS 1	1/8" X 37 1/4" X 52 3/4" BLACK ABS (ROUTER)
5	1	TRAY ABS 2	1/8" X 4" X 52 3/4" BLACK ABS (ROUTER)
6	2	ZG010	2 1/2" BUTT HINGE ASSEMBLY



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DWG#**30903**

REV.**M**

ITEM(S)
PRO BIN 23 O

DWG TYPE:
PRODUCTION

TITLE:
OPEN FRONT PRODUCE TABLE

MATERIAL:
WOOD/METAL

FINISH:
SEE ORDER

DRAWN BY:
GB

DATE
01/27/2015

CHECKED BY:

DATE

APPROVED BY:

DATE

APPROVED BY:

DATE

RELEASE FOR PRODUCTION

DATE

USED ON:

SCALE: 1:10

SHEET # 4 OF 16

SIZE: **B**

TITLE BLOCK: TB-2008

DRAWN ON: **SOLIDWORKS 2014**

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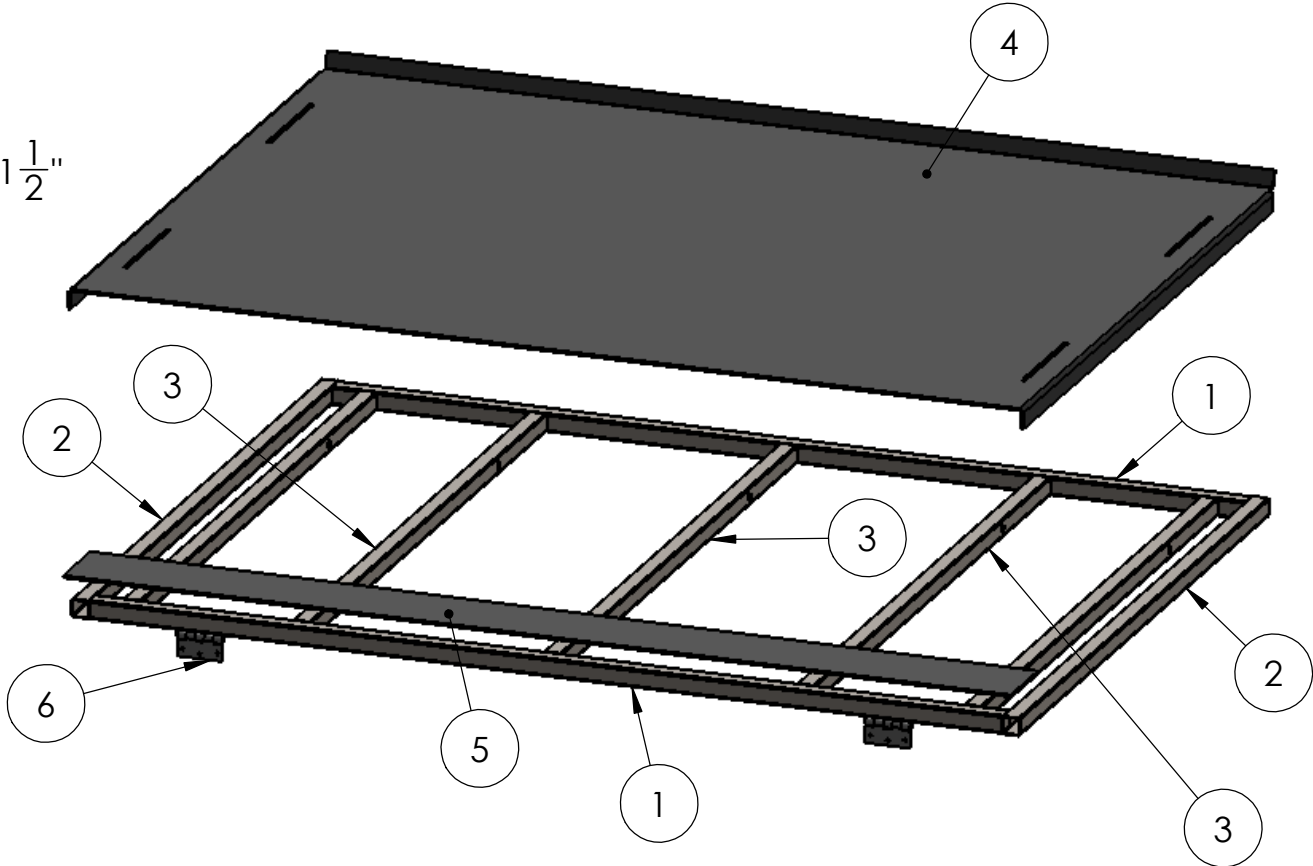
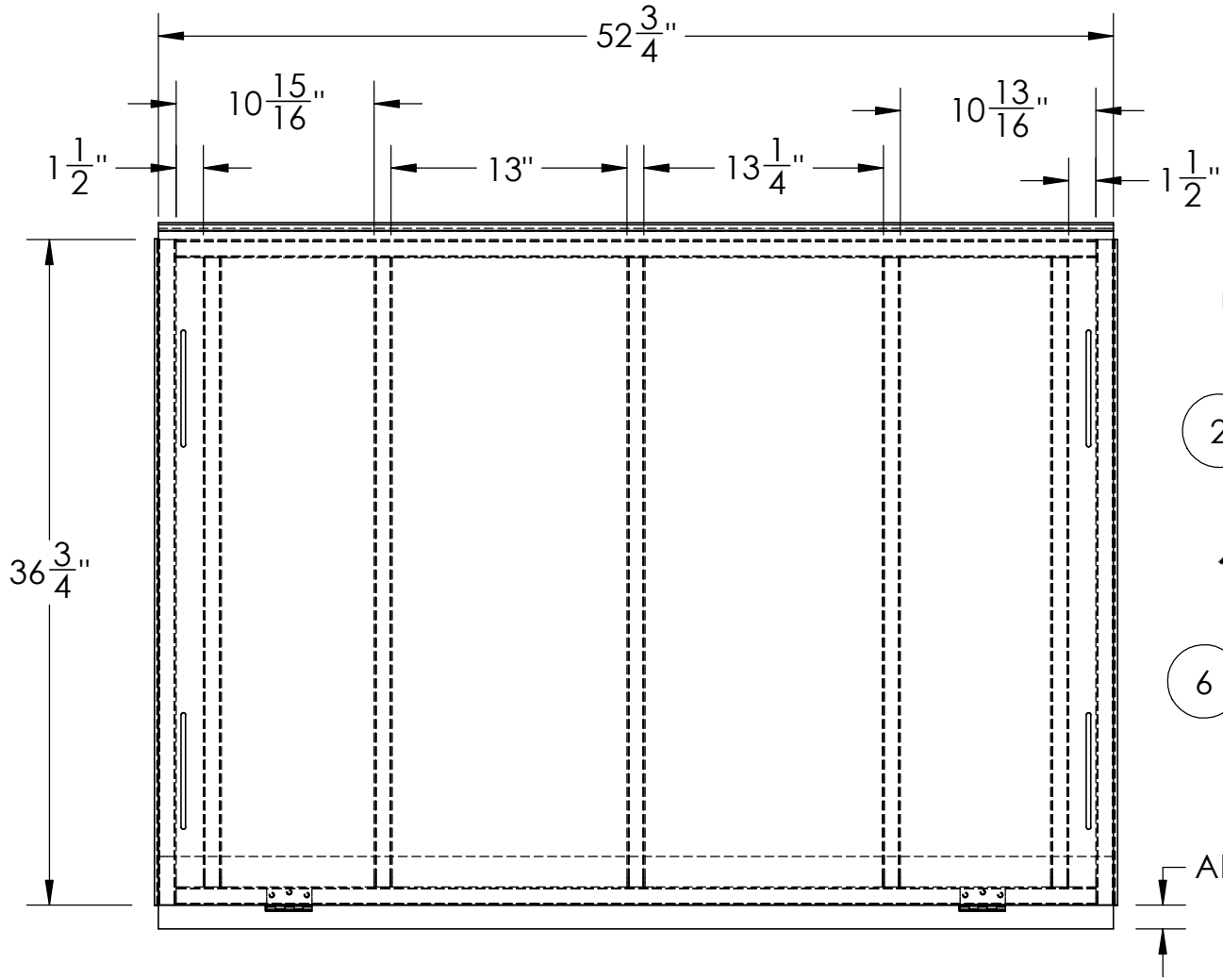
FRACTIONS
±1/16"

DECIMALS
.X ±.060
.XX ±.030
.XXX ±.015

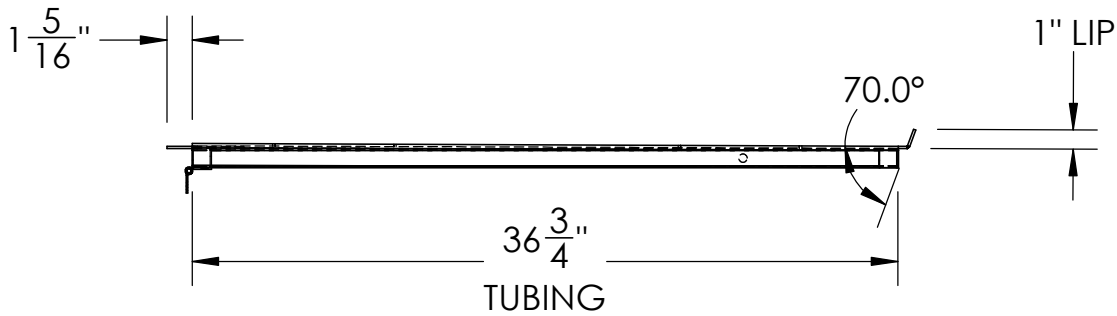
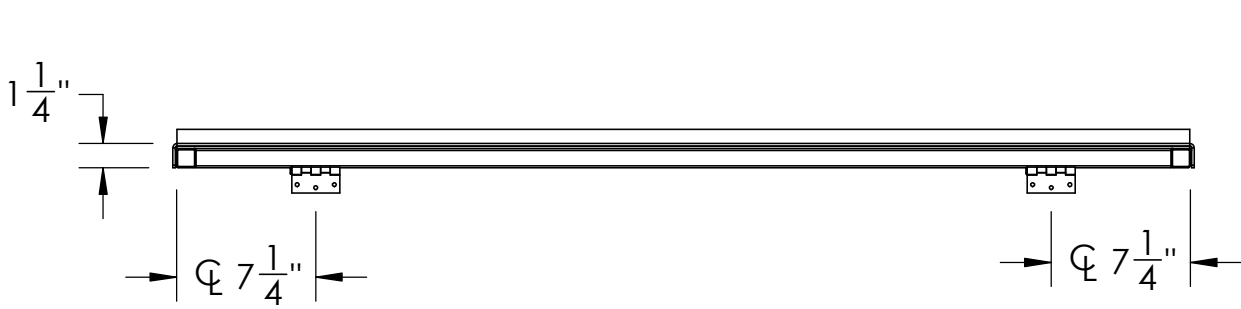
ANGLES
±1°

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ABS OUT 1 5/16"



TUBING

FRONT PANEL ASSEMBLY

ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	PRODUCT STOP	3/4" X 4" X 53 3/16" HARDWOOD (S4S)
2	1	CROSS RAIL 2	3/4" X 3 3/4" X 53 3/16" HARDWOOD (S4S+BEVEL)
3	1	LEG 3	3/4" X 3" X 27 7/16" HARDWOOD (S4S)
4	1	LEG 1	3/4" X 3" X 27 7/16" HARDWOOD (S4S)



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DWG#	30903	REV.	M
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ITEM(S)	PRO BIN 23 O
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DWG TYPE:	PRODUCTION
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TITLE:	OPEN FRONT PRODUCE TABLE
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MATERIAL:	WOOD/METAL
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FINISH:	SEE ORDER
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DRAWN BY:	GB	DATE	01/27/2015
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CHECKED BY:		DATE	
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APPROVED BY:		DATE	
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APPROVED BY:		DATE	
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RELEASE FOR PRODUCTION		DATE	
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USED ON:

SCALE: 1:10	SHEET # 5 OF 16
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SIZE: B	TITLE BLOCK: TB-2008
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DRAWN ON:	SOLIDWORKS 2014
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FRACTIONS ±1/16"	DECIMALS .X ±.060 .XX ±.030 .XXX ±.015	ANGLES ±1°

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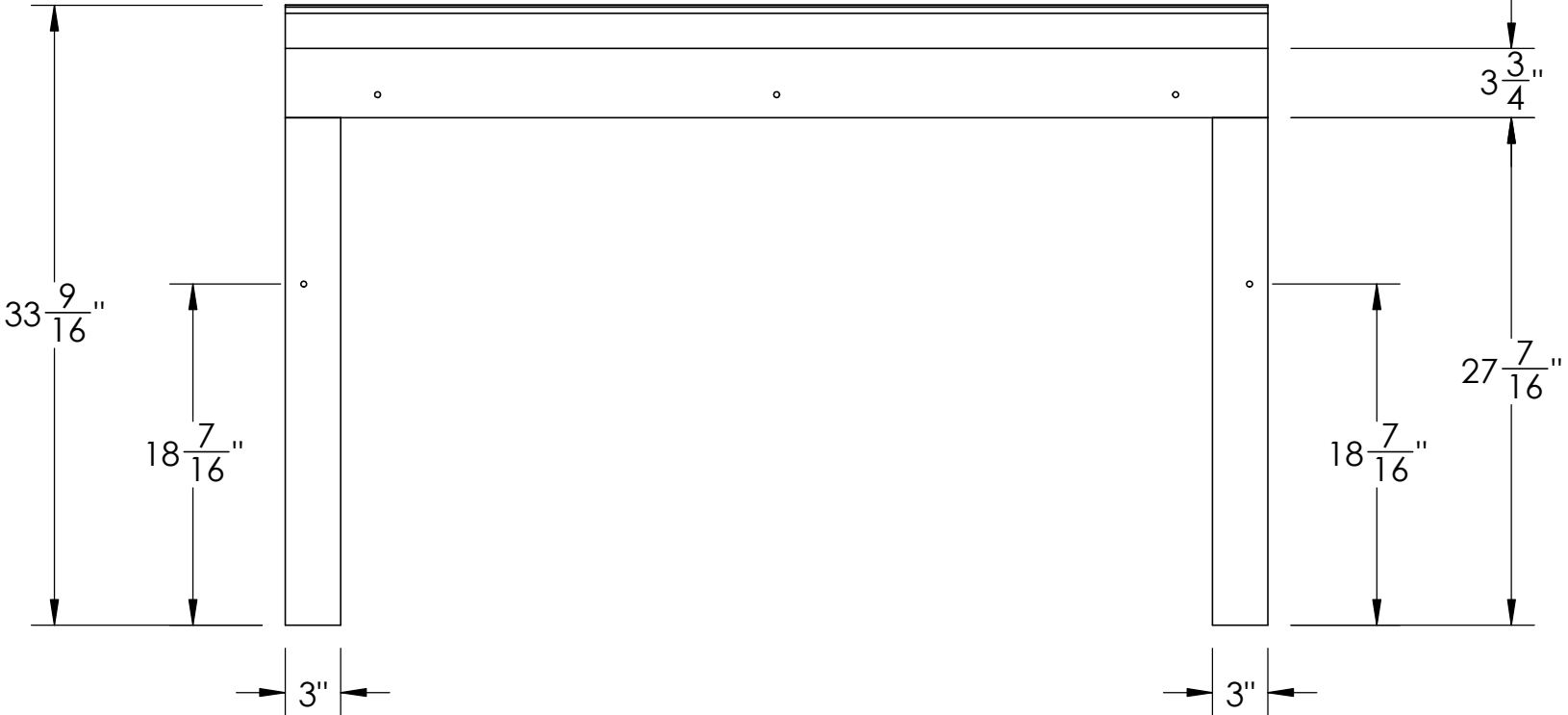
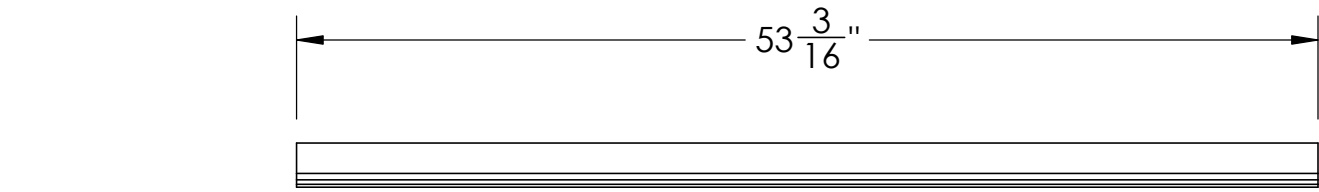
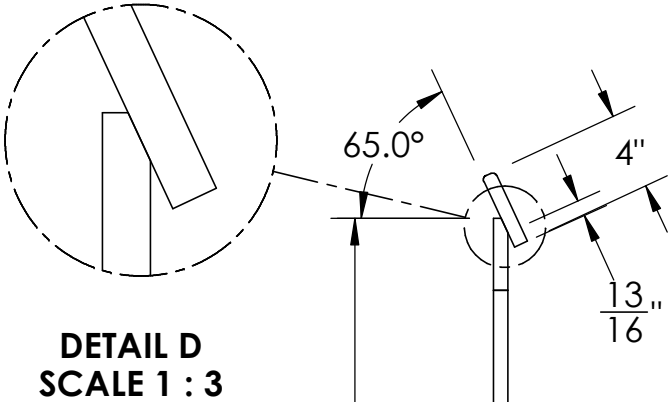
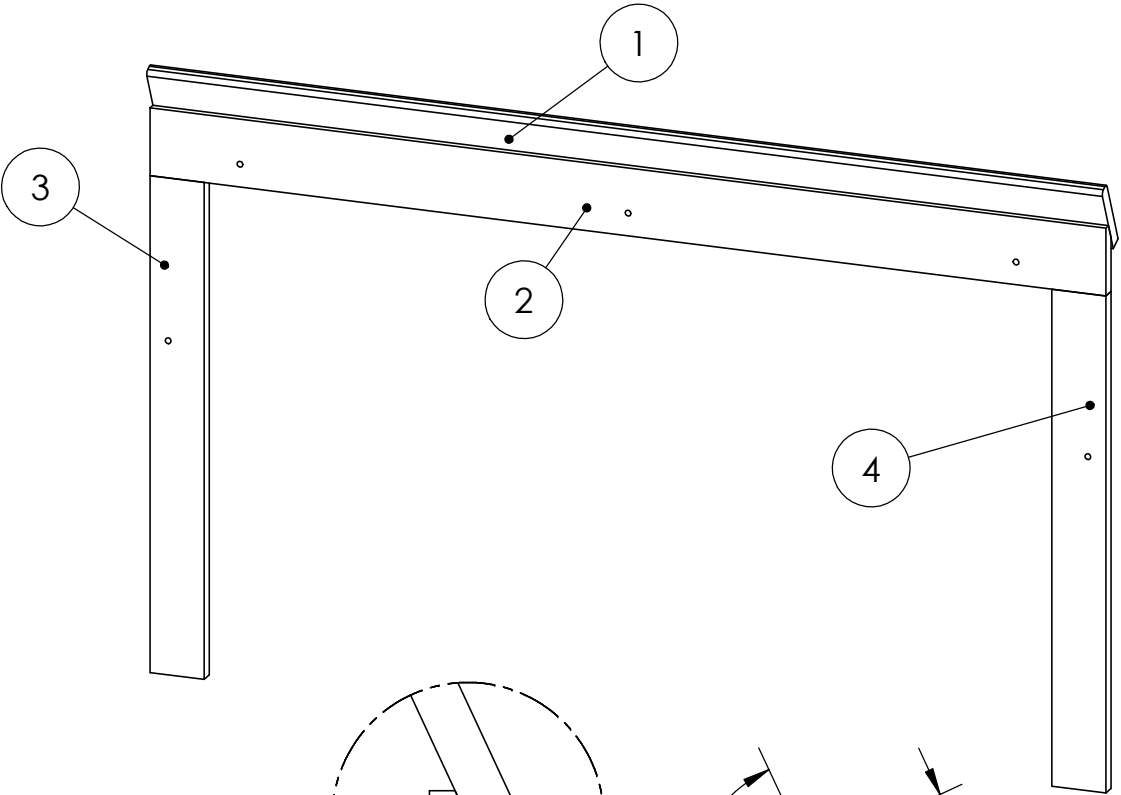
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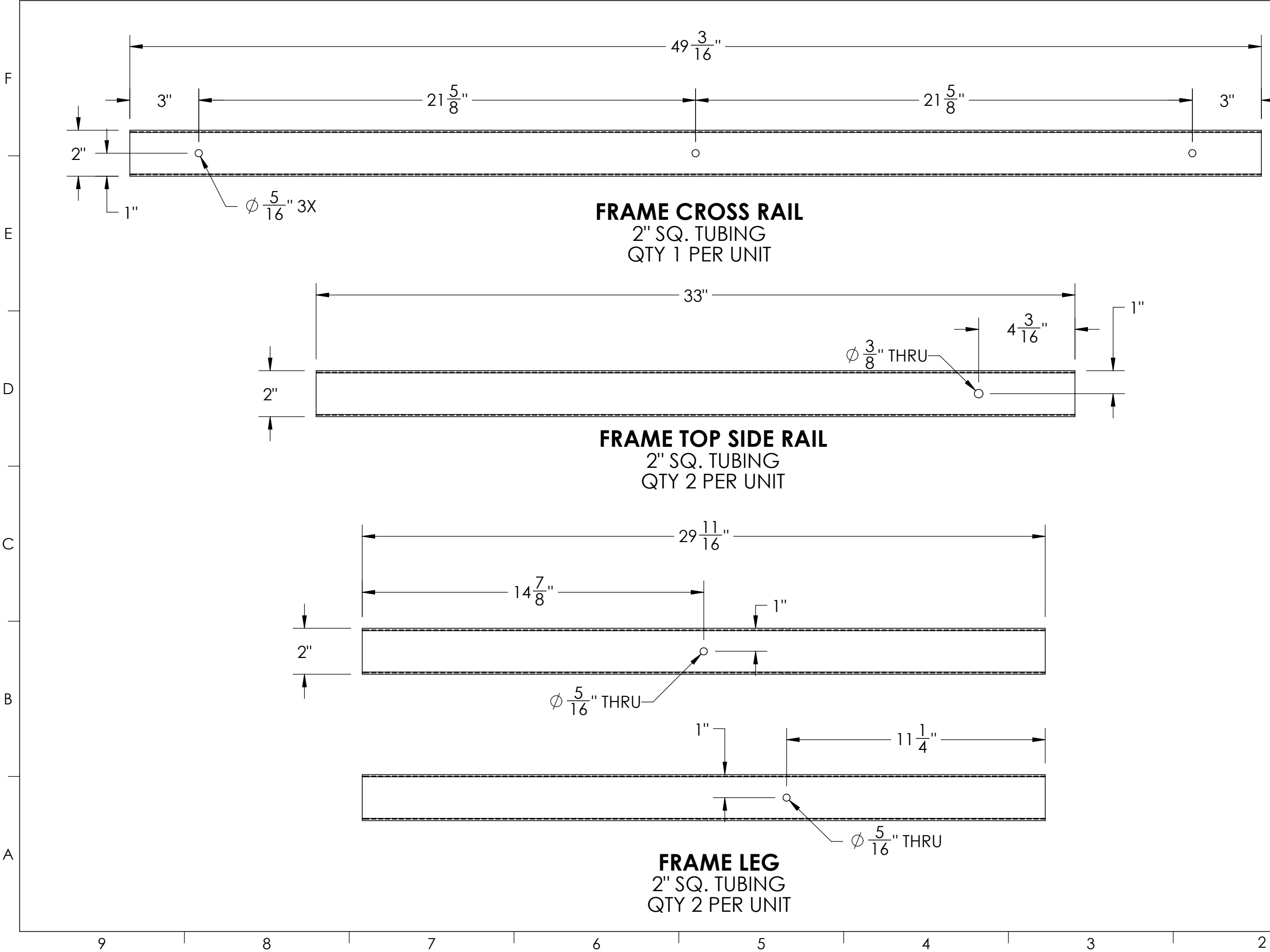
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DWG# **30903** REV. **M**

ITEM(S) **PRO BIN 23 O**

DWG TYPE: **PRODUCTION**

TITLE: **OPEN FRONT PRODUCE TABLE**

MATERIAL: **WOOD/METAL**

FINISH: **SEE ORDER**

DRAWN BY: **GB** DATE **01/27/2015**

CHECKED BY: DATE

APPROVED BY: DATE

APPROVED BY: DATE

RELEASE FOR PRODUCTION DATE

USED ON:

SCALE: 1:4 SHEET # 6 OF 16

SIZE: **B** TITLE BLOCK: TB-2008

DRAWN ON: **SOLIDWORKS 2014**

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FRACTIONS	DECIMALS	ANGLES
±1/16"	.X ±.060	±1°
	.XX ±.030	
	.XXX ±.015	

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PRO BIN 23 O

PRODUCTION

OPEN FRONT PRODUCE TABLE

WOOD/METAL

SEE ORDER

GB

01/27/2015

DATE _____

DATE _____

DATE _____

RELEASE FOR PRODUCTION

DATE _____

SCALE: 1:4

SHEET # 7 OF 16

SIZE:

B

TITLE BLOCK: TB-2008

DRAWN ON:

SOLIDWORKS 2014

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TOLERANCES ARE:

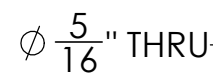
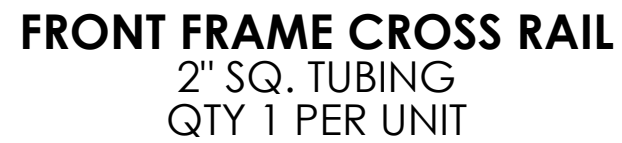
FRACTIONS
±1/16"

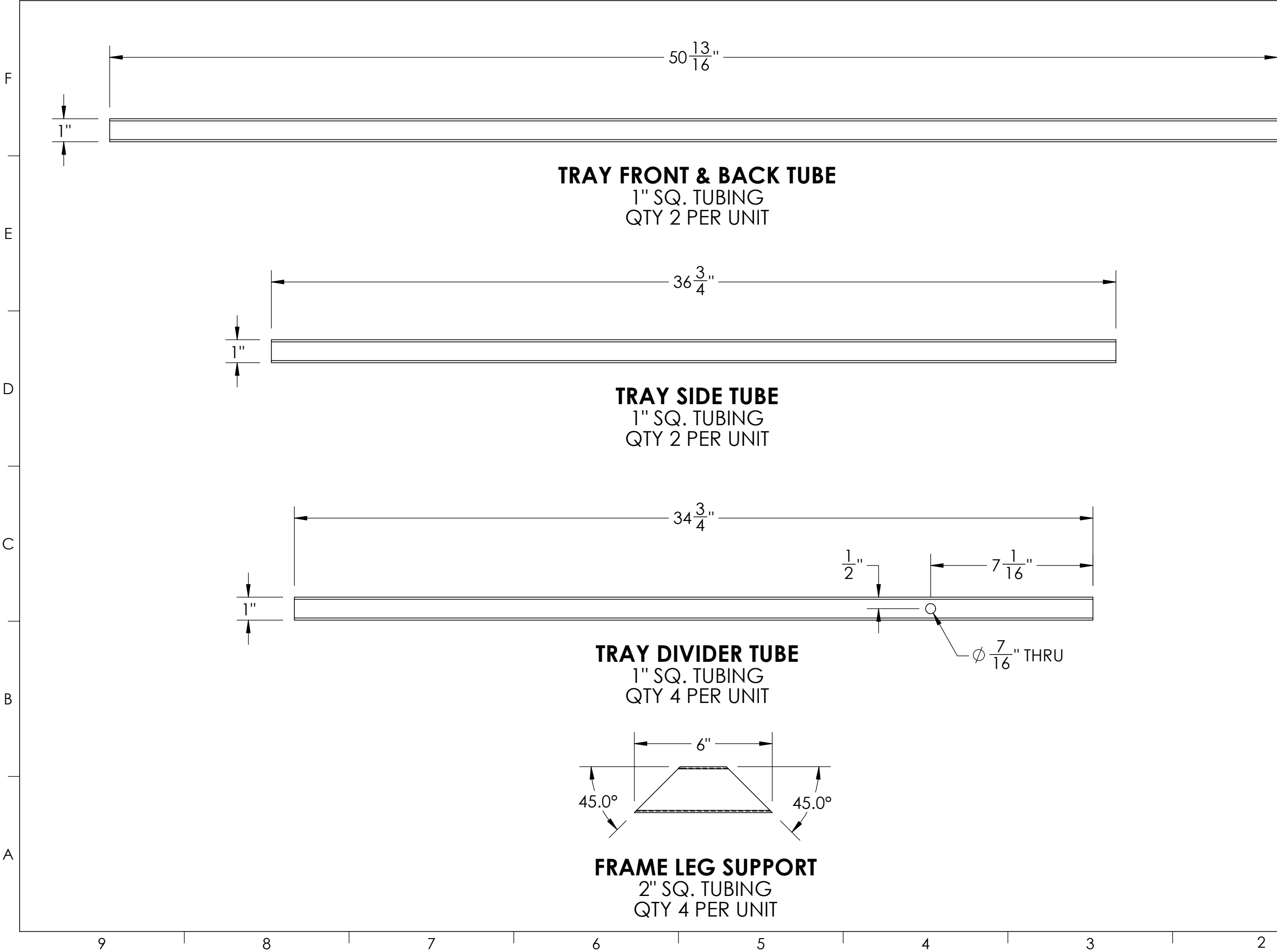
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 $.X \pm .060$

ANGLES
 $\pm 1^\circ$

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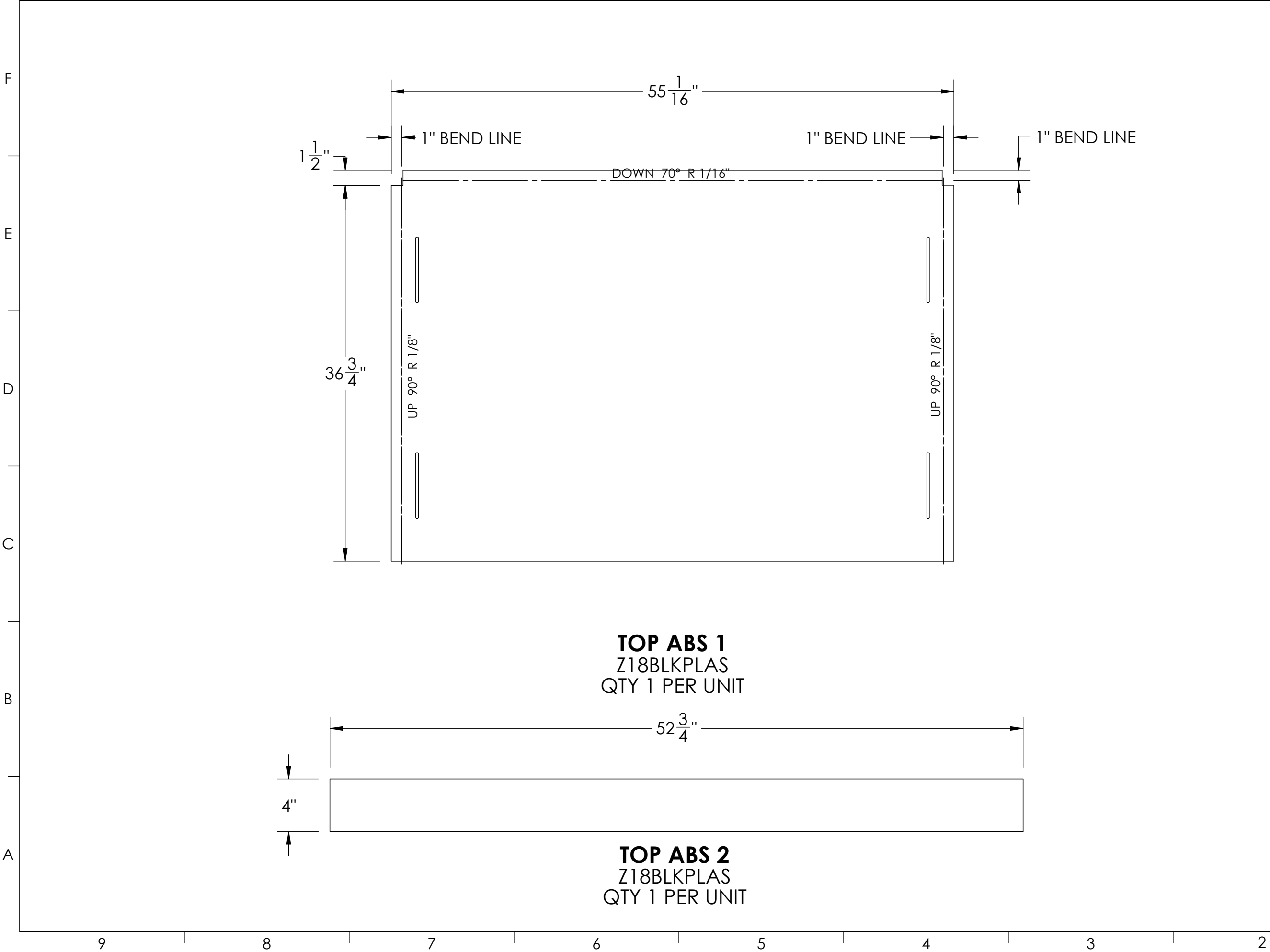
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DWG#		30903	REV.	M
ITEM(S)				
PRO BIN 23 O				
DWG TYPE:				
PRODUCTION				
TITLE:				
OPEN FRONT PRODUCE TABLE				
MATERIAL:				
WOOD/METAL				
FINISH:				
SEE ORDER				
DRAWN BY:		DATE		
GB		01/27/2015		
CHECKED BY:		DATE		
APPROVED BY:		DATE		
APPROVED BY:		DATE		
RELEASE FOR PRODUCTION		DATE		
USED ON:				
SCALE: 1:4		SHEET # 8 OF 16		
SIZE: B		TITLE BLOCK: TB-2008		
DRAWN ON: SOLIDWORKS 2014				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND TOLERANCES ARE:				
FRACTIONS		DECIMALS		ANGLES
±1/16"		.X ±.060		±1°
		.XX ±.030		
		.XXX ±.015		
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DWG#

30903

REV.

M

ITEM(S)

PRO BIN 23 O

DWG TYPE:

PRODUCTION

TITLE:

OPEN FRONT PRODUCE
TABLE

MATERIAL:

WOOD/METAL

FINISH:

SEE ORDER

DRAWN BY:

GB

DATE

01/27/2015

CHECKED BY:

DATE

APPROVED BY:

DATE

APPROVED BY:

DATE

RELEASE FOR
PRODUCTION

DATE

USED ON:

SCALE: 1:7

SHEET # 9 OF 16

SIZE: B

TITLE BLOCK: TB-2008

DRAWN ON: SOLIDWORKS 2014

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES AND
TOLERANCES ARE:

FRACTIONS

±1/16"

DECIMALS

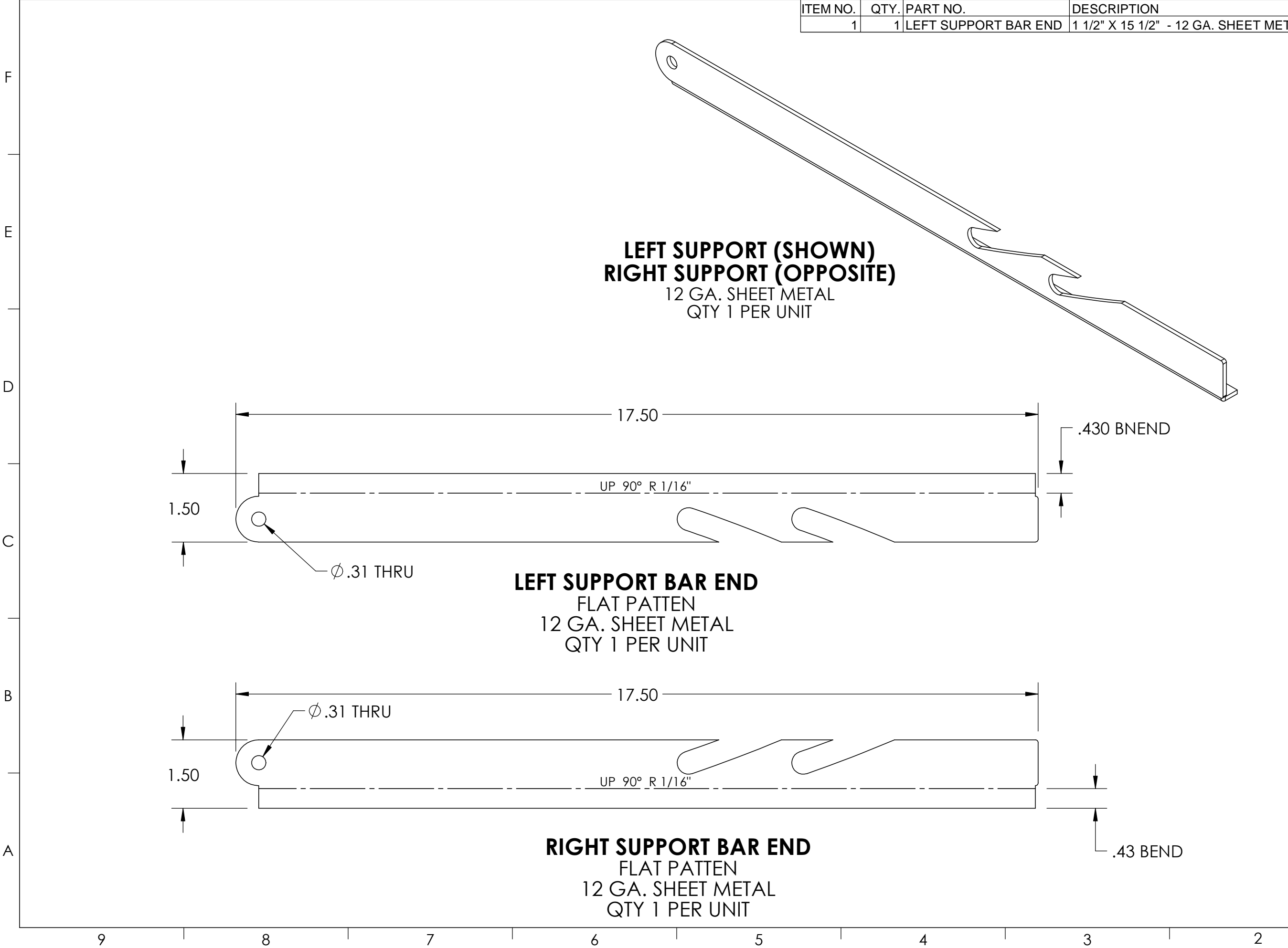
.X ±.060
.XX ±.030
.XXX ±.015

ANGLES

±1°

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ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	LEFT SUPPORT BAR END	1 1/2" X 15 1/2" - 12 GA. SHEET MET



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DWG#	30903	REV.	M
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ITEM(S)	PRO BIN 23 O
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DWG TYPE:	PRODUCTION
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TITLE:	OPEN FRONT PRODUCE TABLE
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MATERIAL:	WOOD/METAL
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FINISH:	SEE ORDER
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DRAWN BY:	DATE
GB	01/27/2015

CHECKED BY:	DATE
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APPROVED BY:	DATE
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APPROVED BY:	DATE
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RELEASE FOR PRODUCTION	DATE
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USED ON:	
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SCALE: 1:4	SHEET # 10 OF 16
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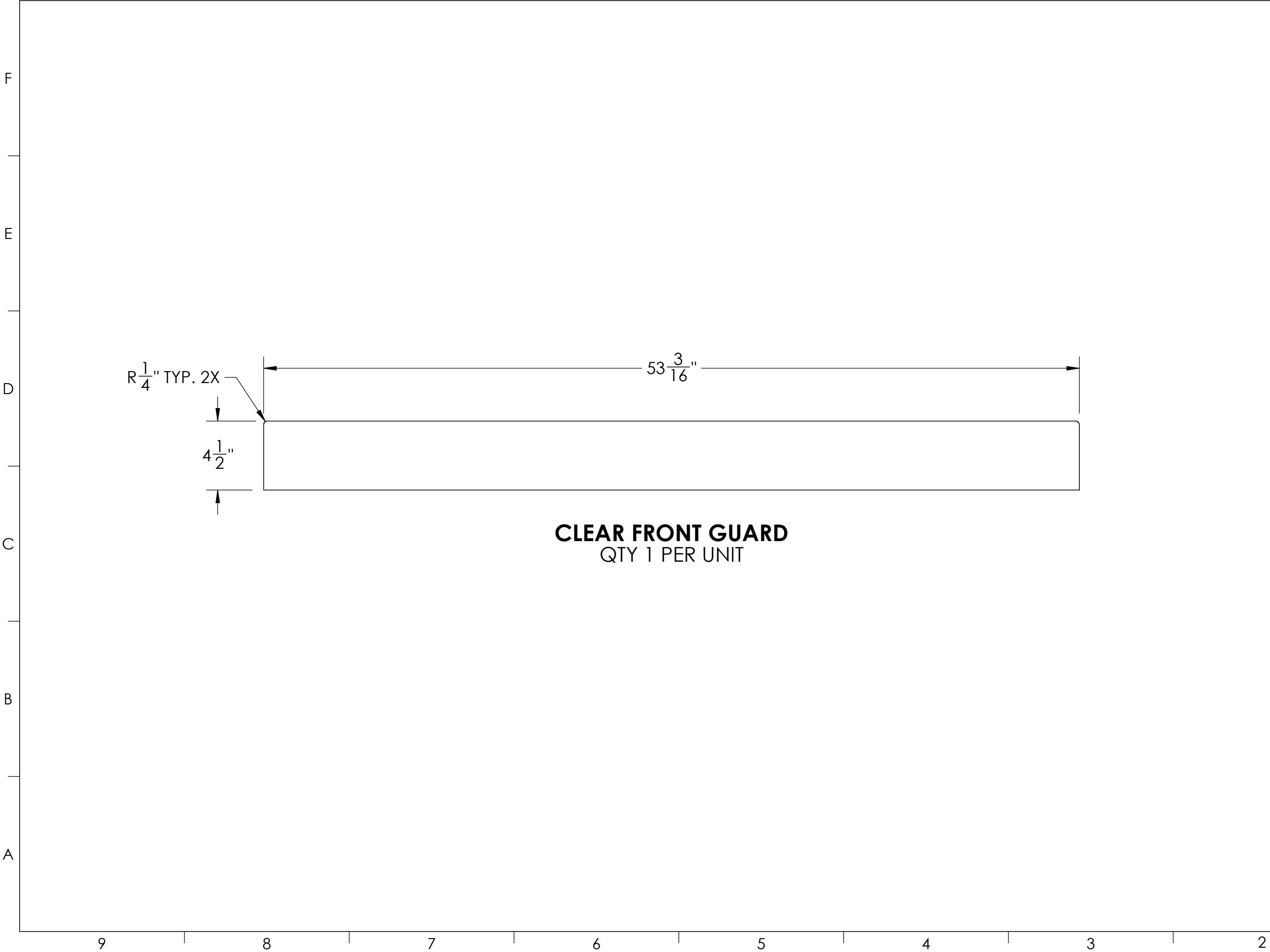
SIZE: B	TITLE BLOCK: TB-2008
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DRAWN ON:	SOLIDWORKS 2014
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FRACTIONS ±1/16"	DECIMALS .X ±.060 .XX ±.030 .XXX ±.015	ANGLES ±1°

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DWG#

30903

REV.

M

ITEM(\$)

PRO BIN 23 O

DWG TYPE:

PRODUCTION

TITLE:

OPEN FRONT PRODUCE
TABLE

MATERIAL:

WOOD/METAL

FINISH:

SEE ORDER

DRAWN BY:

GB

DATE

01/27/2015

CHECKED BY:

DATE

APPROVED BY:

DATE

APPROVED BY:

DATE

RELEASE FOR
PRODUCTION

DATE

USED ON:

SCALE: 1:4

SHEET # 11 OF 16

SIZE: B

TITLE BLOCK: TB-2008

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DIMENSIONS ARE IN INCHES AND
TOLERANCES ARE:

FRACTIONS

±1/16"

DECIMALS

.X ±.060
.XX ±.030
.XXX ±.015

ANGLES

±1°

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30903

M

PRO BIN 23 O

PRODUCTION

OPEN FRONT PRODUCE TABLE

WOOD/METAL

SEE ORDER

GB

01/27/2015

DATE _____

DATE _____

DATE _____

DATE _____

SCALE: 1:8

SHEET # 12 OF 16

B

TITLE BLOCK: TB-2008

SOLIDWORKS 2014

FRACTIONS	DECIMALS	ANGLES
$\pm 1/16"$	$.X \pm .060$	$\pm 1^\circ$
	$.XX \pm .030$	
	$.XXX \pm .015$	

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9

8

7

6

5

4

3

2

16 GA CRS
QTY 2 PER UNIT

ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	METAL CORNER GUARD	2 3/16" X 27 3/8" - 16 GA. SHEET ME



30903

A

PRO BIN 23 O

PRODUCTION

OPEN FRONT PRODUCE TABLE

WOOD/METAL

SEE ORDER

GB

01/27/2015

DATE _____

DATE _____

DATE _____

DATE _____

USED ON:

SHEET # 13 OF 16

B

TITLE BLOCK: TB-2008

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TOLERANCES ARE:

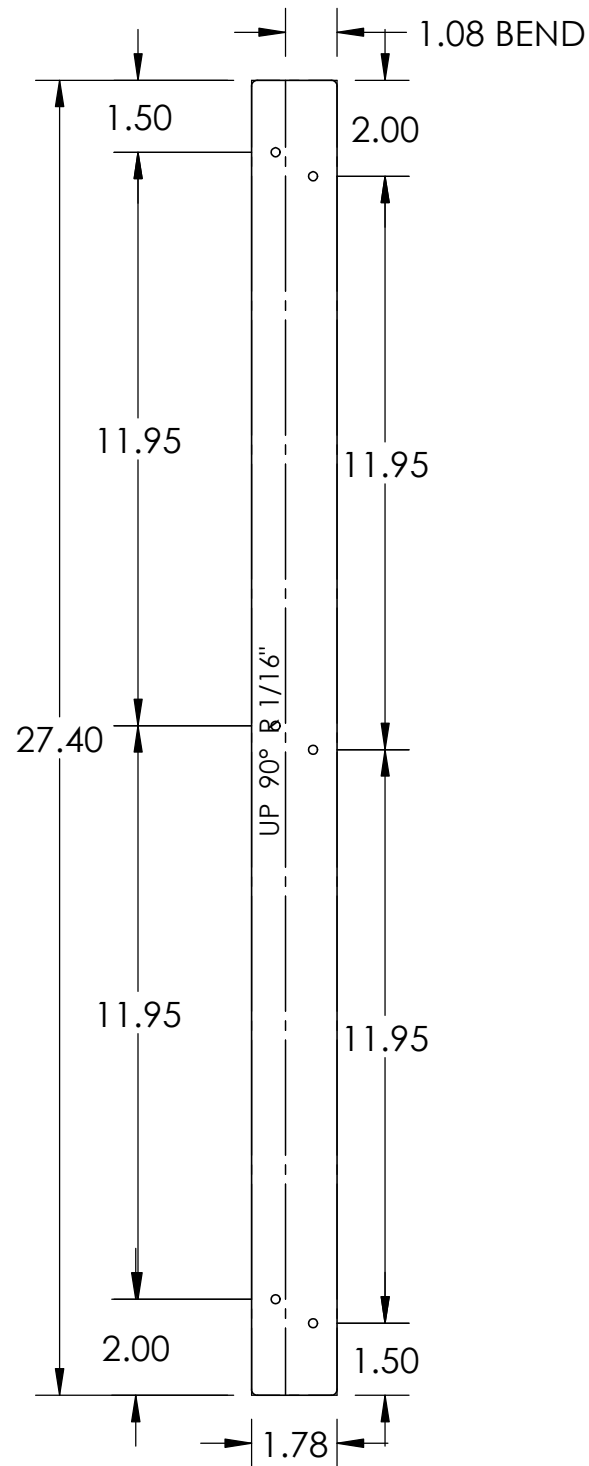
ANGLES
 $\pm 1^\circ$

 $.XX \pm .030$

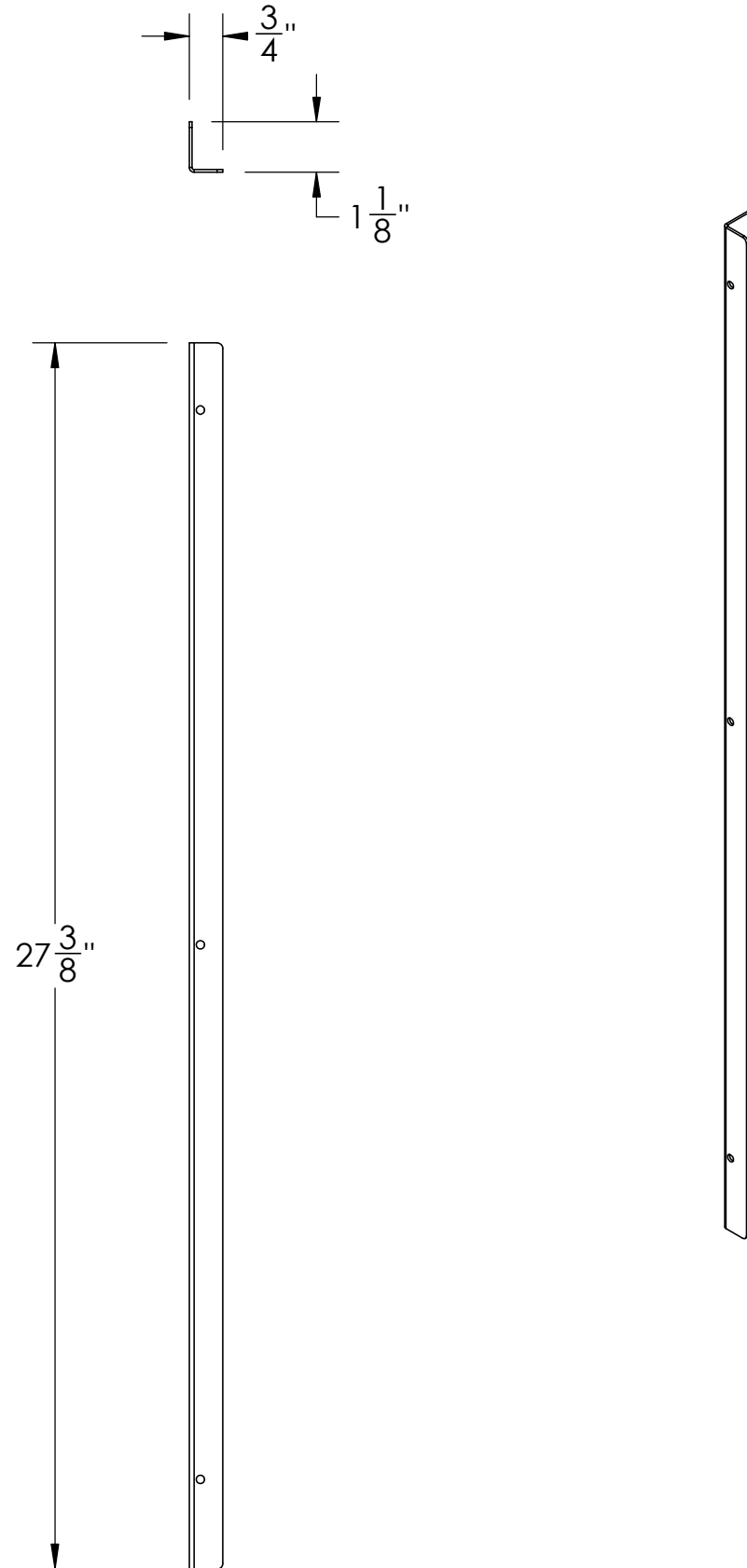
.XXX±.015

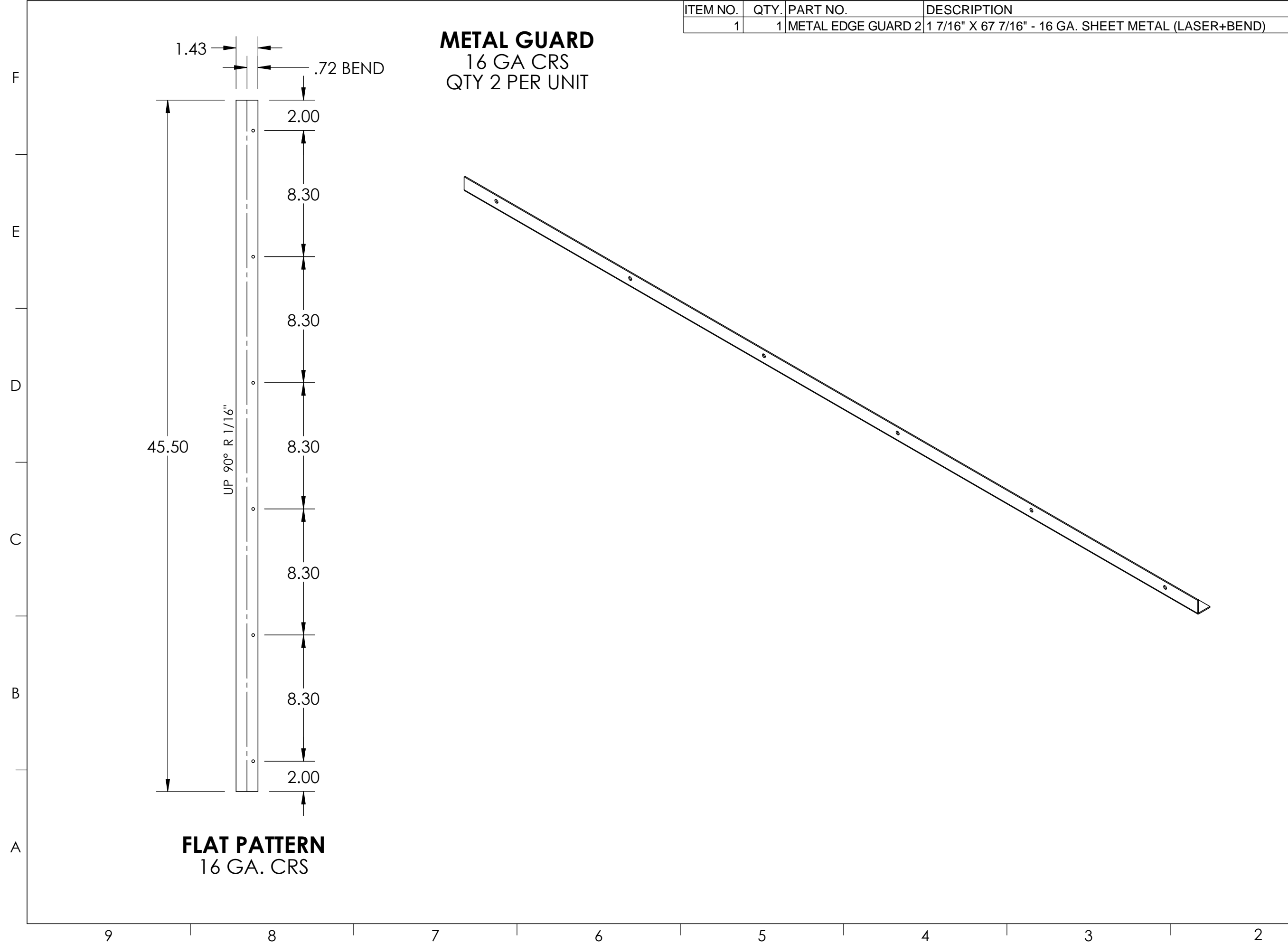
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FLAT PATTERN
16 GA. CRS





METAL GUARD
16 GA CRS
QTY 2 PER UNIT

ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	METAL EDGE GUARD 2	1 7/16" X 67 7/16" - 16 GA. SHEET METAL (LASER+BEND)



3209 Marquita Drive
Fort Worth, Texas 76116
PH: (817) 244-8300

DWG#	30903	REV.	M
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ITEM(\$)	PRO BIN 23 O
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DWG TYPE:	PRODUCTION
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TITLE:	OPEN FRONT PRODUCE TABLE
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MATERIAL:	WOOD/METAL
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FINISH:	SEE ORDER
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DRAWN BY:	DATE
GB	01/27/2015

CHECKED BY:	DATE
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APPROVED BY:	DATE
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APPROVED BY:	DATE
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RELEASE FOR PRODUCTION	DATE
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USED ON:

SCALE: 1:8	SHEET # 14 OF 16
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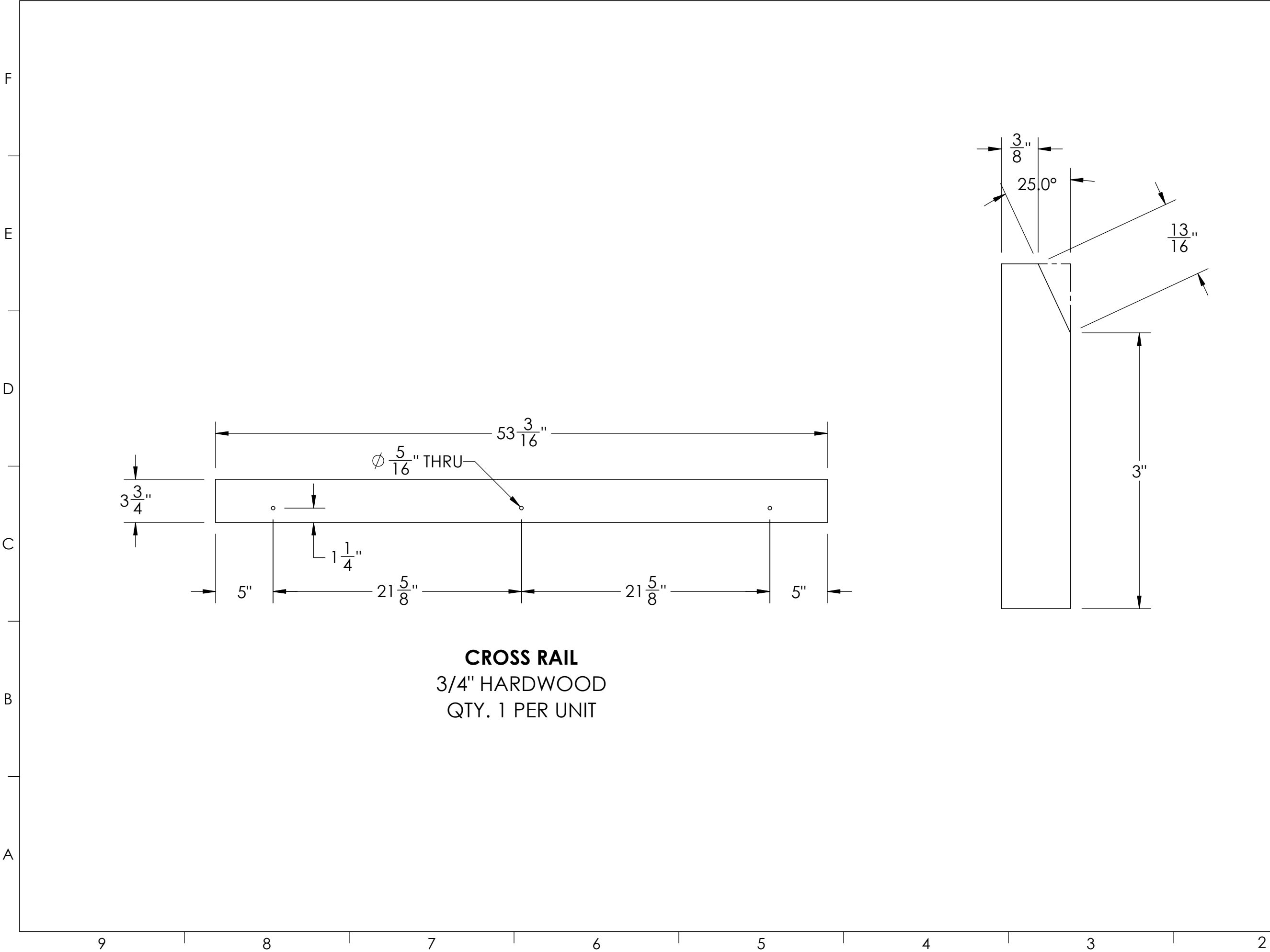
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DRAWN ON:	SOLIDWORKS 2014
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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND TOLERANCES ARE:		
FRACTIONS ±1/16"	DECIMALS .X ±.060 .XX ±.030 .XXX ±.015	ANGLES ±1°

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DRAWN BY:	DATE
GB	01/27/2015

CHECKED BY:	DATE
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APPROVED BY:	DATE
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APPROVED BY:	DATE
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RELEASE FOR PRODUCTION	DATE
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USED ON:	
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SCALE: 1:8	SHEET # 15 OF 16
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SIZE: B	TITLE BLOCK: TB-2008
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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND TOLERANCES ARE:		
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ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	ZC327	1/4-20 X 1 1/2" CARRIAGE HD. BOLT
2	2	ZA040	5/16" I.D. X 3/4" O.D. WASHER
3	1	ZD020	1/4-20 PLAIN HEX NUT

ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	HARDW-3816	1/4-20 X 3 1/2" CARRIAGE BOLT (PURCHASE ITEM)
2	2	ZA110	WASHER, LOCK 5/16" (PURCHASED ITEM)
3	1	ZD020	1/4-20 HEX NUT (PURCHASED ITEM)



3209 Marquita Drive
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PH: (817) 244-8300

DWG#	30903	REV.	M
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ITEM(S)	PRO BIN 23 O
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DWG TYPE:	PRODUCTION
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TITLE:	OPEN FRONT PRODUCE TABLE
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MATERIAL:	WOOD/METAL
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FINISH:	SEE ORDER
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DRAWN BY:	GB	DATE	01/27/2015
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CHECKED BY:		DATE	
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APPROVED BY:		DATE	
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APPROVED BY:		DATE	
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RELEASE FOR PRODUCTION		DATE	
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USED ON:

SCALE: 2:1	SHEET # 16 OF 16
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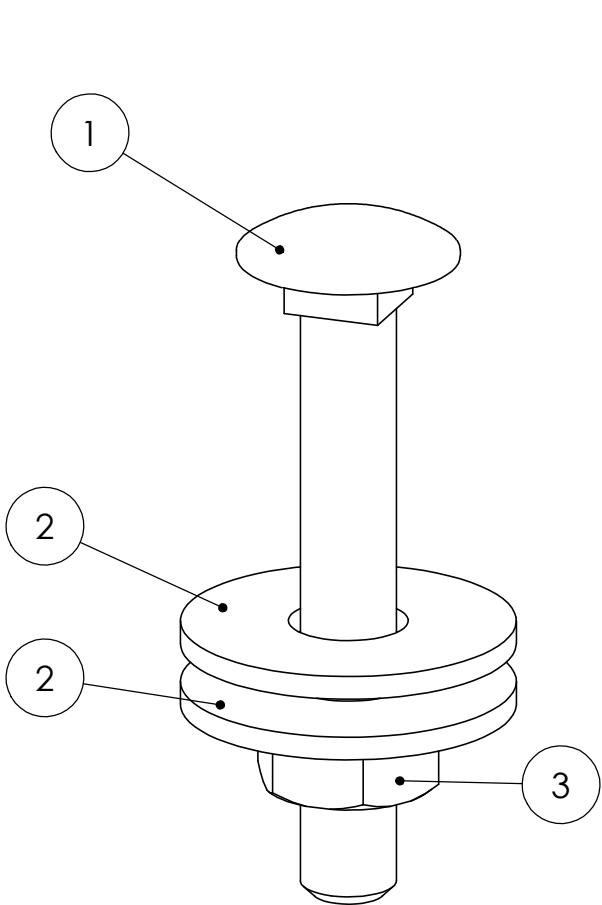
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DRAWN ON:	SOLIDWORKS 2014
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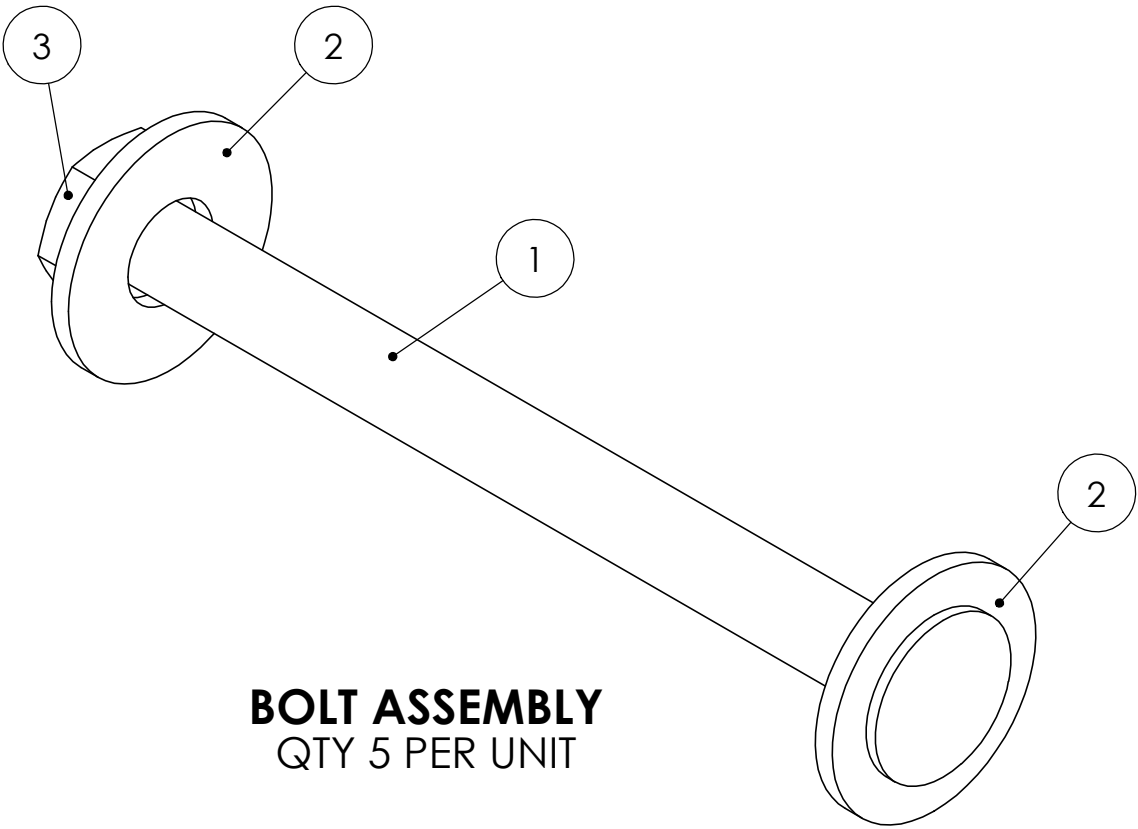
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND TOLERANCES ARE:		
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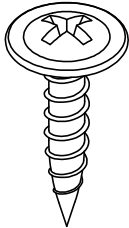
DO NOT SCALE DRAWING



SUPPORT BAR BOLT ASSEMBLY
QTY 2 PER UNIT



BOLT ASSEMBLY
QTY 5 PER UNIT



ZB201
SCREW,PHIL PAN HD B LACK
6 X 1/2 3K/BOX #010.83.041
QTY 18 PER UNIT