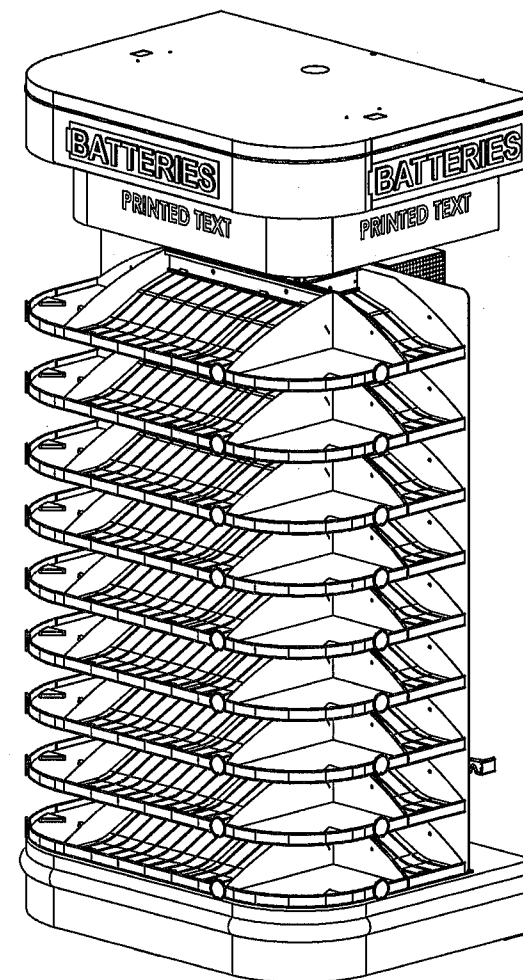


Item #	Drawing #	Rev.	Title	QTY.
1	A2	E	Center Column Superstructure Assembly	1
2	A5	H	Header Bottom Section Sub-Assembly	1
3	A7	D	2-Wide Shelf Assembly	9
4	A8	C	6-Wide Shelf Assembly	9
5	A9	D	Left Peg Box Assembly	1
6	A11	D	Right Peg Box Assembly	1
7	A16	A	Left Frosted Panel Spacer	2
8	A17	A	Right Frosted Panel Spacer	2
9	A18	A	1-Piece Back Panel Assembly	1
10	W6	D	Header Top Pan Weldment	1
11	W7	A	Side Panel Capture Channel	2
12	P101	D	Display Base	1
13	P109	E	Center Column Highlight Wrap	1
14	P115	E	Left Side Frosted Panel	1
15	P116	E	Right Side Frosted Panel	1
16	P119	A	Center Column Shim Plate	1
17	P148	B	Center Column Z-Bracket	1
18	P217	D	V/F Front Sub-Header Sign Panel	1
19	P218	D	Left Side Sub-Header Sign Panel	1
20	P219	D	Right Side Sub-Header Sign Panel	1
21	Hrdw		Screw: 3/8-16 UNC x 2.000" Long Steel Hex Head Cap, Grade 5	10
22	Hrdw		Split Washer for 3/8-16 UNC Machine Screw	10
23	Hrdw		Screw: 1/4-20 UNC x 1.000" Long Phil Truss Hd Mach	2
24	Hrdw		Hex Head Screw for Wood; 1/4 x 1" Long Hex with Black Oxide Finish	2
25	Hrdw		Screw; 1/4-20 UNC x 0.750" Long Hex Head with Black Oxide Finish	2
26	Hrdw		Nut: 1/4-20 Nylon Insert Locking	2
27	Hrdw		Screw: #10-24 x 0.500" Long F-Type Thread Cutting Phillips Pan Head with Black Oxide Finish	1
28	Hrdw		No. 8-32 UNC x 1/2" Long Phillips Truss Head Type F Thread Cutting Screw with Black Oxide Finish	10
29	Hrdw		Screw: #8 x 0.75" Long Phillips Round Head Particleboard Screw with Black Oxide Finish	33
30	Hrdw		Pop Rivet AD 62 ABS, 3/16" Diameter x 0.063"-0.125" Grip Range	6
31	Hrdw		Gripple & Cable (0.060" x 18" Long with single loop)	1



PLEASE SEE SHEET 2 FOR EXPLODED VIEW
CORRESPONDING TO ITEMS LISTED IN
BILL OF MATERIALS. SEE SHEET 5 FOR
A1 MAIN ASSEMBLY INSTRUCTIONS.

Project **Kroger Battery Center**

Title **Main Assembly**

Project # **7143**

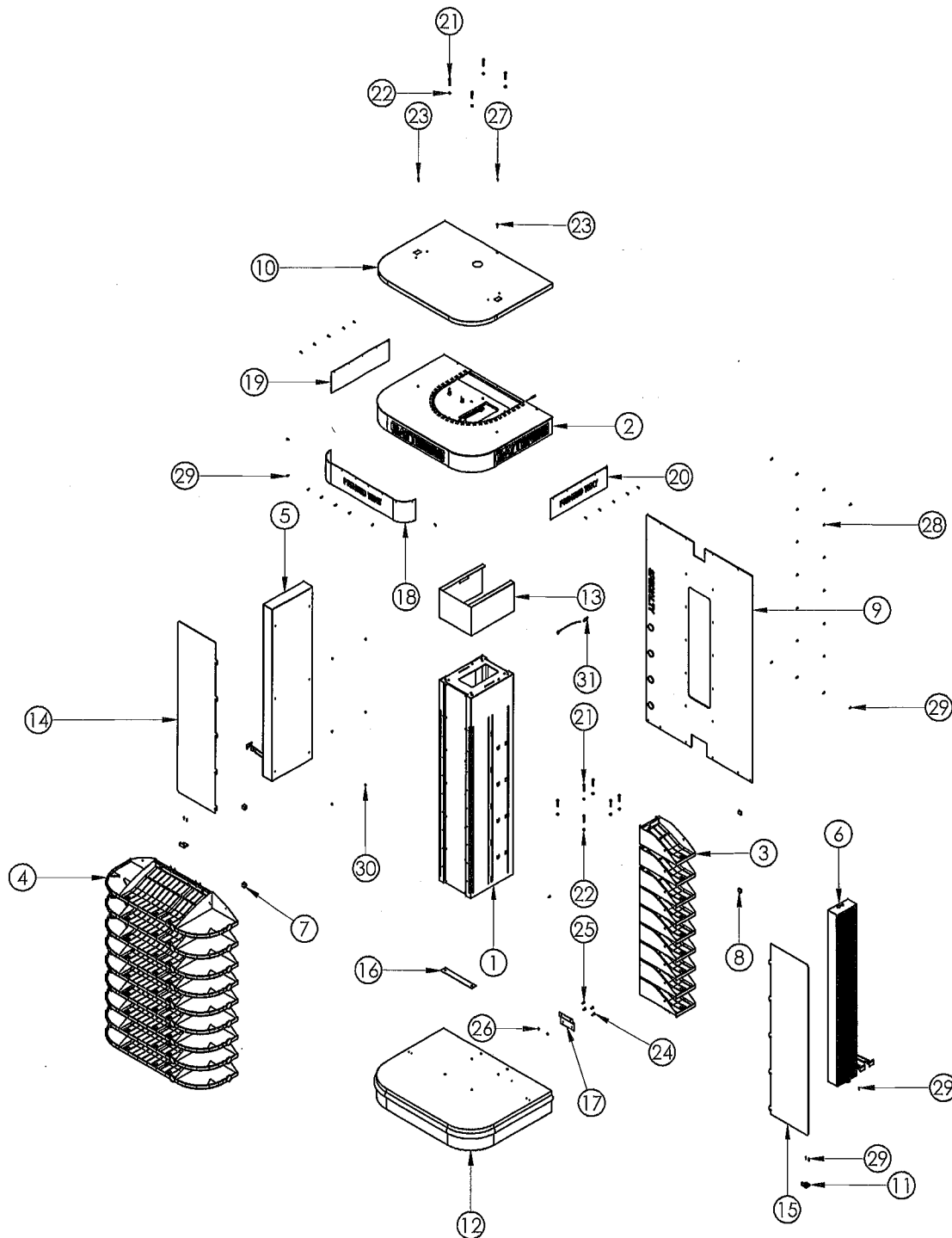
Drawn By **D. Ireland**

Drawing # **A1**

Quote Only
Date **02/19/19**

Rev **C**

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Project **Kroger Battery Center**

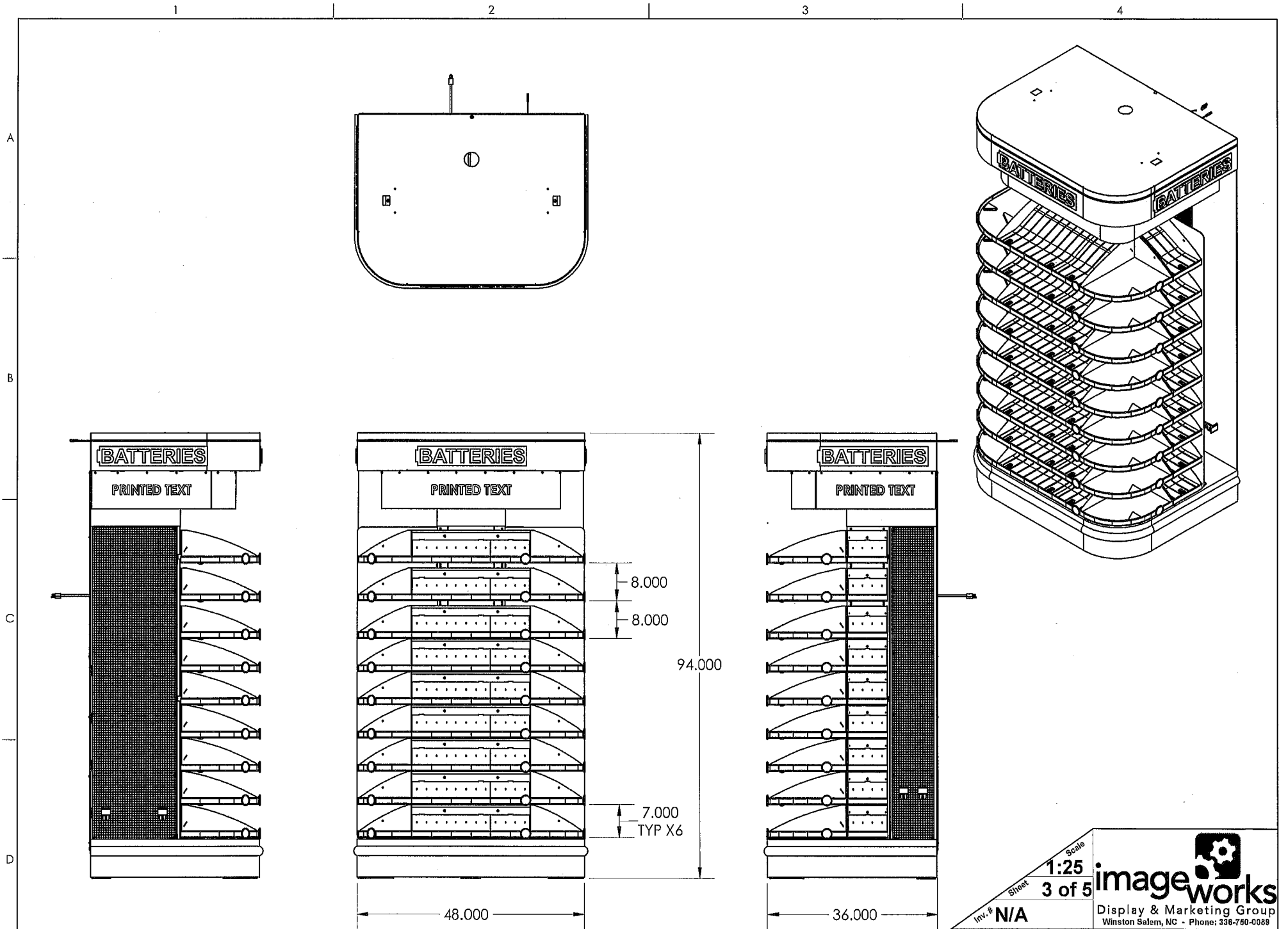
Title **Main Assembly**

Project # **7143**

Drawn by **D. Ireland**
Drawing # **A1**

Quote Only
Date **02/19/19**

Rev **C**



Project **Kroger Battery Center**

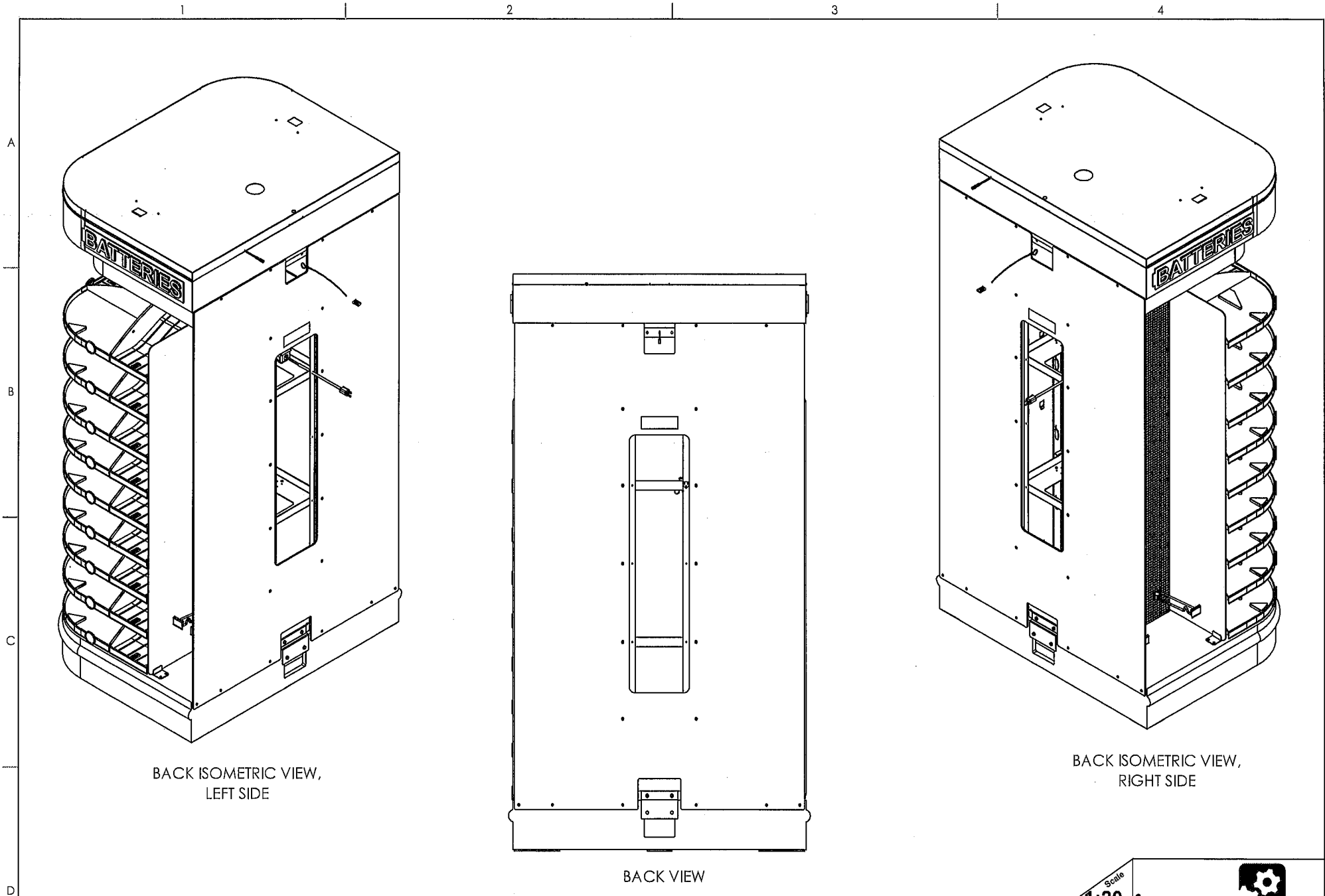
Title **Main Assembly**

Project # **7143**

Drawn By **D. Ireland**
Drawing # **A1**

Quote Only
Date **02/19/19**

Rev **C**



BACK ISOMETRIC VIEW,
LEFT SIDE

BACK VIEW

BACK ISOMETRIC VIEW,
RIGHT SIDE

Project **Kroger Battery Center**

Title **Main Assembly**

Project # **7143**

Drawn By **D. Ireland**
Drawing # **A1**

Date **02/19/19**
Quote Only

Rev **C**

Scale **1:20**
Sheet **4 of 5**
Inv. # **N/A**
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Display & Marketing Group
Winston Salem, NC - Phone: 336-760-0089

A1 ASSEMBLY INSTRUCTIONS FOR KROGER BATTERY CENTER

1. Lift the A2 Center Column Superstructure Assembly onto P101 Display Base and align with mounting holes in Base. Place P119 Center Column Shim Plate between the underside of A2 Center Column and the top of the Base. Align holes in Shim Plate with the two front mounting holes in the bottom of the Center Column. Fasten Center Column and Shim plate to the Base with (4) 3/8-16 UNC x 2.00" Long Steel Hex Head Cap Screws and (4) 3/8" Split Washers. These screws are installed from inside of the Center Column, through the bottom and into corresponding Tee Nuts Imbedded in the Display Base.
2. Fasten P148 Center Column Z-Bracket onto the back of the Center Column along the bottom using (2) 1/4-20 UNC x 0.75" Long Hex Head Cap Screws with Black Oxide Finish (placed through the Z-Bracket and Center Column), (2) 1/4-20 UNC Nylon Insert Lock Nuts and (2) 1/4" x 1" Long Hex Head Screws for wood with Black Oxide Finish (placed through the Z-Bracket and into the back of P101 wood Display Base).
3. Attach A9 Left Peg Box Assembly onto left side of A2 Center Column Superstructure using (6) AD 62 ABS 3/16" diameter x 0.063"-0.125" grip range Pop Rivets. Note: Rivets are installed from inside of A2 Center Column.
4. Install A11 Right Side Peg Box onto right side of A2 Center Column Superstructure by engaging the shear-form lances along the back of the Peg Box into the corresponding slots along the right side of the A2 Center Column. Secure the Right Side Peg Box in place onto P101 Display Base using (1) #8 x 0.75" Long Black Phillips Round Head Particle Board Screw placed through the tab at the bottom of the Peg Box.
5. Place the copper-colored P109 Center Column Highlight Wrap onto top of A2 Center Column Superstructure. The two downward facing tabs engage into slots along the top of the Center Column.
6. Lift the A5 Header Bottom Section Sub-Assembly onto the top of the Center Column and fasten in place using (4) 3/8-16 UNC x 2.00" Long Steel Hex Head Cap Screws and (4) 3/8" Split Washers. Note: The 3/8-16 UNC Screws are installed through the top of the Header Sub-Assembly and into the A2 Center Column. Caution! The wood panel on the bottom of the Header Assembly can be easily scratched when placed and moved along the top of the A2 Center Column!
7. Ensure that all lights inside the A5 Header Sub-Assembly are connected properly and that the electrical cords are secure. Toggle the multi-plug outlet switch to the "ON" position. Route the multi-plug outlet cord through the top of the Header and into the A2 Center Column.
8. Place the W6 Header Top Panel Weldment onto the top of A5 Header Bottom Section Sub-Assembly and fasten in place using (2) 1/4-20 UNC x 1.00" Long Phillips Truss Head Machine Screws (installed through the rectangular holes on the top of the panel) and (1) #10-24 UNC x 0.500" Long Type-F Thread Cutting Phillips Pan Head Screw with Black Oxide Finish (installed through the round hole along the back edge).
9. Install (9) A8 6-Wide Shelf Assemblies into the front slots of the A2 Center Column Superstructure and (9) A7 2-Wide Shelf Assemblies into the slots along the right side of A2 Center Column Superstructure. Refer to placement and shelf spacing shown on Sheet 3 of this document. IMPORTANT! Be sure to tighten the two anti-lift safety screws in each of the 6-Wide Shelves as well as the single anti-lift safety screw in the 2-Wide Shelves. IWD recommends using a paint stick to mark each screw head indicating that this step has been completed.
10. Install graphic strips into each of the 2-Wide and 6-Wide Shelves following IWD supplied reference photos and/or diagrams. Each graphic strip has a small piece of adhesive tape at one end. Be sure to remove the liner and secure each graphic in place in the graphic channel.
11. Remove the adhesive liner on A16 Left Frosted Panel Spacer and stick it onto the rear of the top shelf along the left side about 2" directly down from the 1/4" diameter hole. Please refer to IWD photos for guidance. Note: be sure to remove the liner from the foam pad only and not from the attached Velcro. The Velcro should face away from the back of the shelf.
12. Repeat the above step and apply A16 Left Frosted Panel Spacer onto the back of the 5th shelf from the bottom. Please refer to IWD photos for guidance.
13. Repeat the above two steps for the 2-Wide Shelves using (2) A17 Right Frosted Panel Spacers for the top 2-Wide Shelf and the 2-Wide Shelf 5th from the bottom. Please refer to IWD photos for guidance.
14. Place two W7 Side Panel Capture Channels onto the top surface of P101 Display Base and fasten in place. Each bracket has two holes that align with corresponding holes in the Base. Use (2) #8 x 0.75" Long Black Phillips Round Head Particle Board Screws for each Capture Channel. Note: the "F-Channel" portion of both brackets shown be oriented towards the front of the Base (see IWD photos for reference).
15. Install P115 and P116 Left & Right Frosted Panels onto A2 Center Column. The bottom edge of each panel should engage into the W7 Side Panel Capture Channels installed previously. Carefully remove the adhesive liner from the back of the velcro on the Panel Spacers and gently press the Frosted Panels onto the Spacer.
16. Fasten P217 V/F Front Sub-Header Sign Panel, P218 Left Side Sub-Header Panel and P219 Right Side Sub-Header Panel underneath A5 Header Bottom Section Sub-Assembly using (19) #8 x 0.75" Long Black Phillips Round Head Particle Board Screws.
17. Complete installation by attaching A18 1-Piece Back Panel Assembly to the back of A2 Center Column Superstructure. The "Specialty" text and the (4) medallions should be oriented along the left side facing forward. Use (10) total #8 x 0.75" Long Phillips Round Head Particleboard Screws with Black Oxide Finish along the top & bottom (into the back of the Header and the Base) and (10) total No. 8-32 UNC x 1/2" Long Phillips Truss Head Type-F Thread Cutting Screw with Black Oxide Finish Screw installed into the metal Center Column. Make sure that the electrical cord that was routed into the Center Column exits the display along the bottom of the Back Panel. Bundle the electrical cord as needed for shipment.

Project **Kroger Battery Center**

Title **Main Assembly**

Project # **7143**

Drawn By **D. Ireland**

Drawing # **A1**

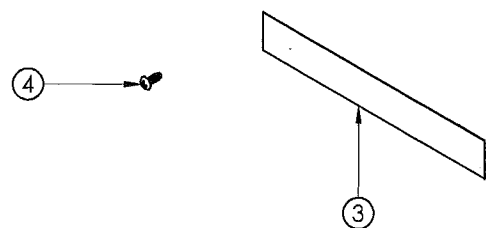
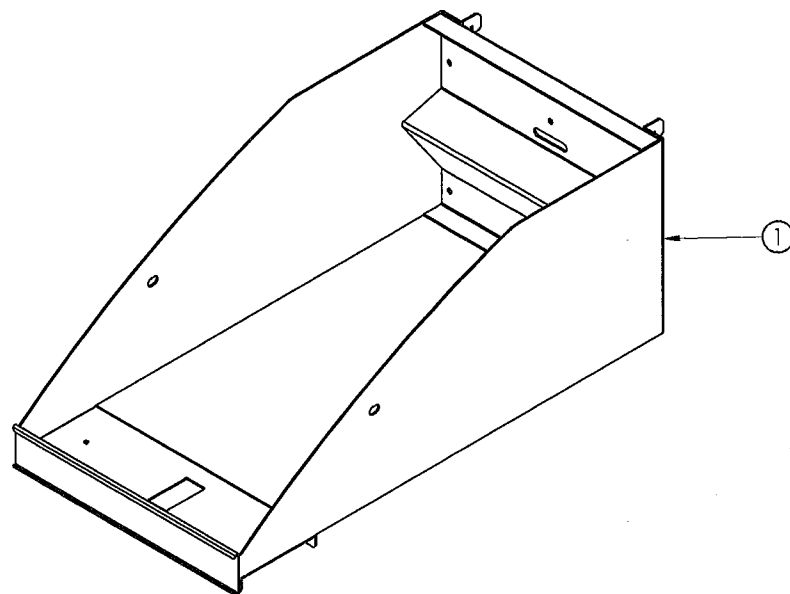
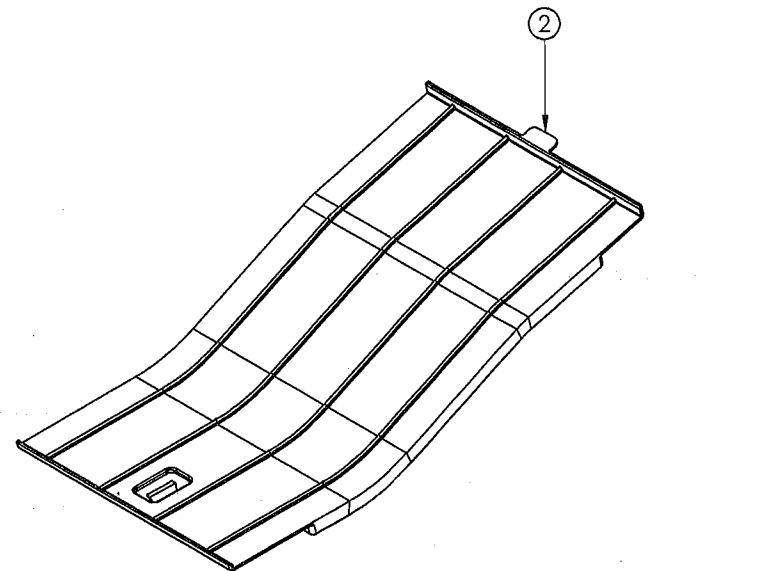
Quote Only

Date **02/19/19**

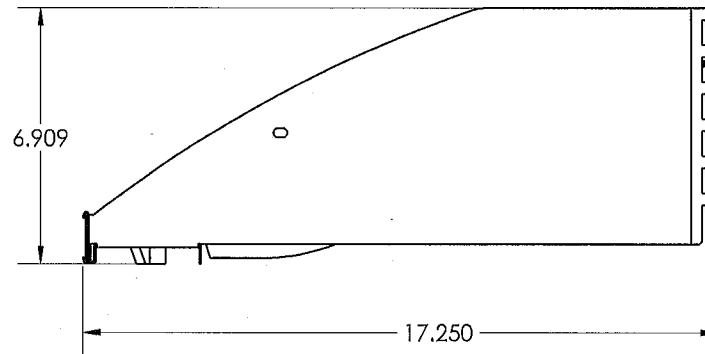
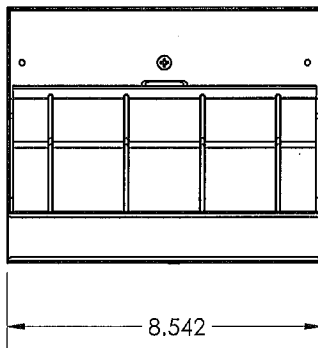
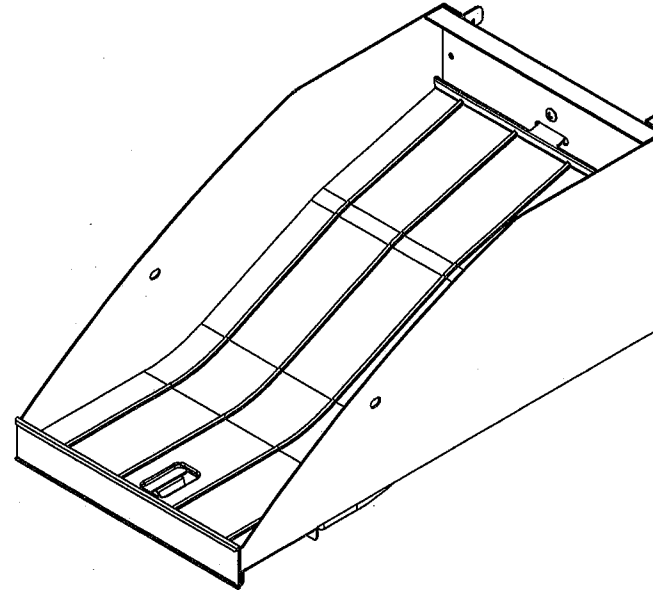
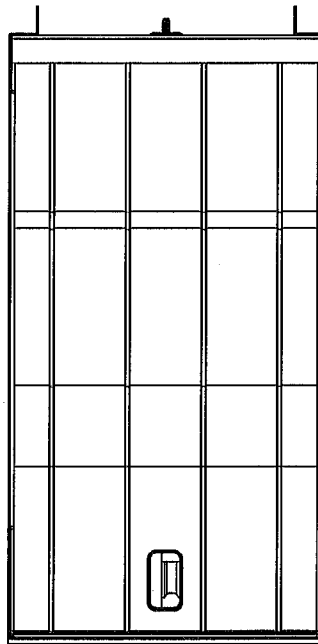
Rev **C**



Item #	Drawing #	Rev.	Title	QTY.
1	W2	C	2-Wide Shelf Weldment	1
2	P141	H	2-Wide Gravity Feed Tray	1
3	P128	B	2-Wide Shelf Graphic Strip	1
4	Hrdw		Screw: #10-24 x 0.500" Long F-Type Thread Cutting Phillips Pan Head with Black Oxide Finish	1



Project	Kroger Battery Center	Title	2-Wide Shelf Assembly	Project #	7143	Drawing #	A7	Scale	1:5	Sheet	1 of 2	imageworks	Display & Marketing Group Winston Salem, NC - Phone: 336-760-0089	Quote Only	Date	01/31/19	Rev	D
Drawn By	D. Ireland		Inv. #	N/A														



Project **Kroger Battery Center**

Title **2-Wide Shelf Assembly**

Project # **7143**

Drawn By **D. Ireland**
Inv. # **N/A**
Drawing # **A7**

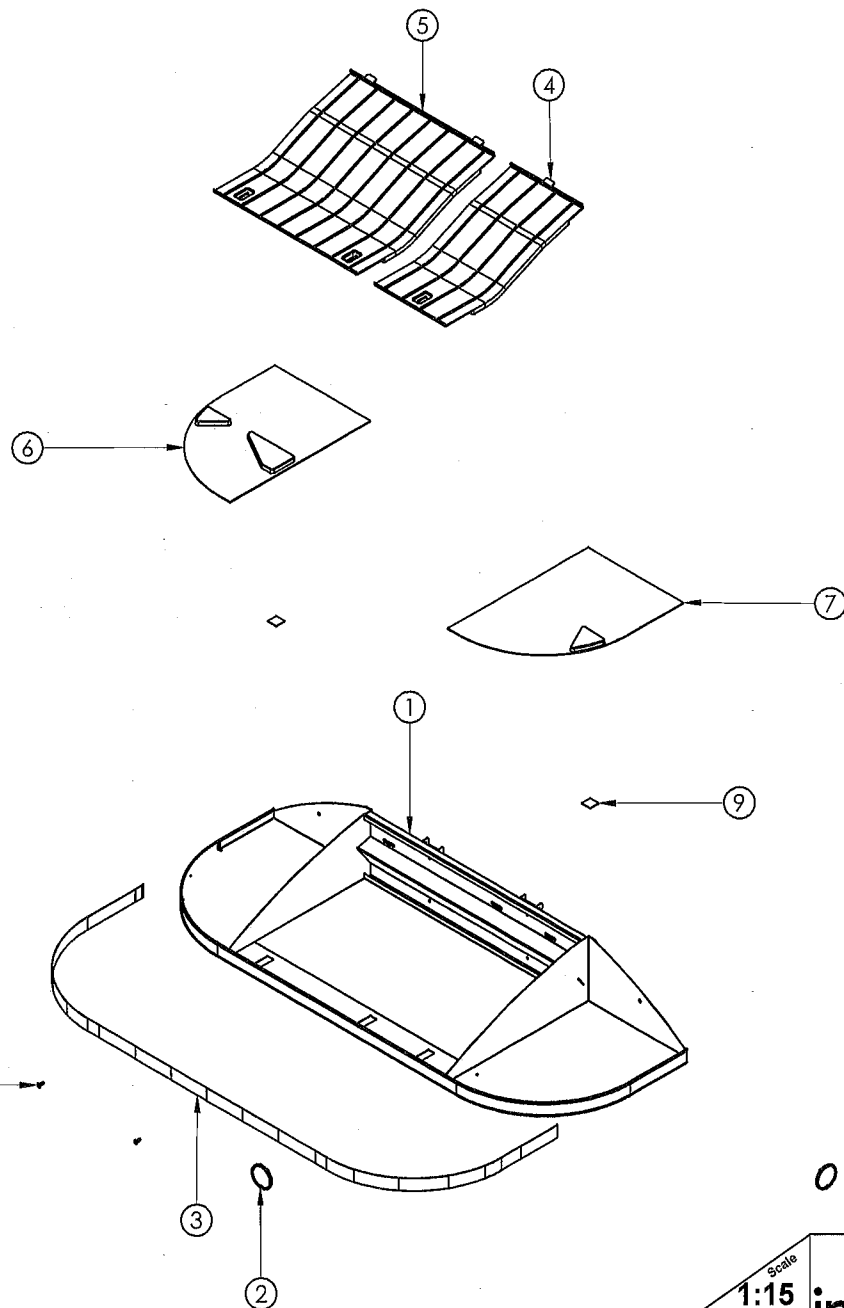
Quote Only
Date **01/31/19**

Rev **D**

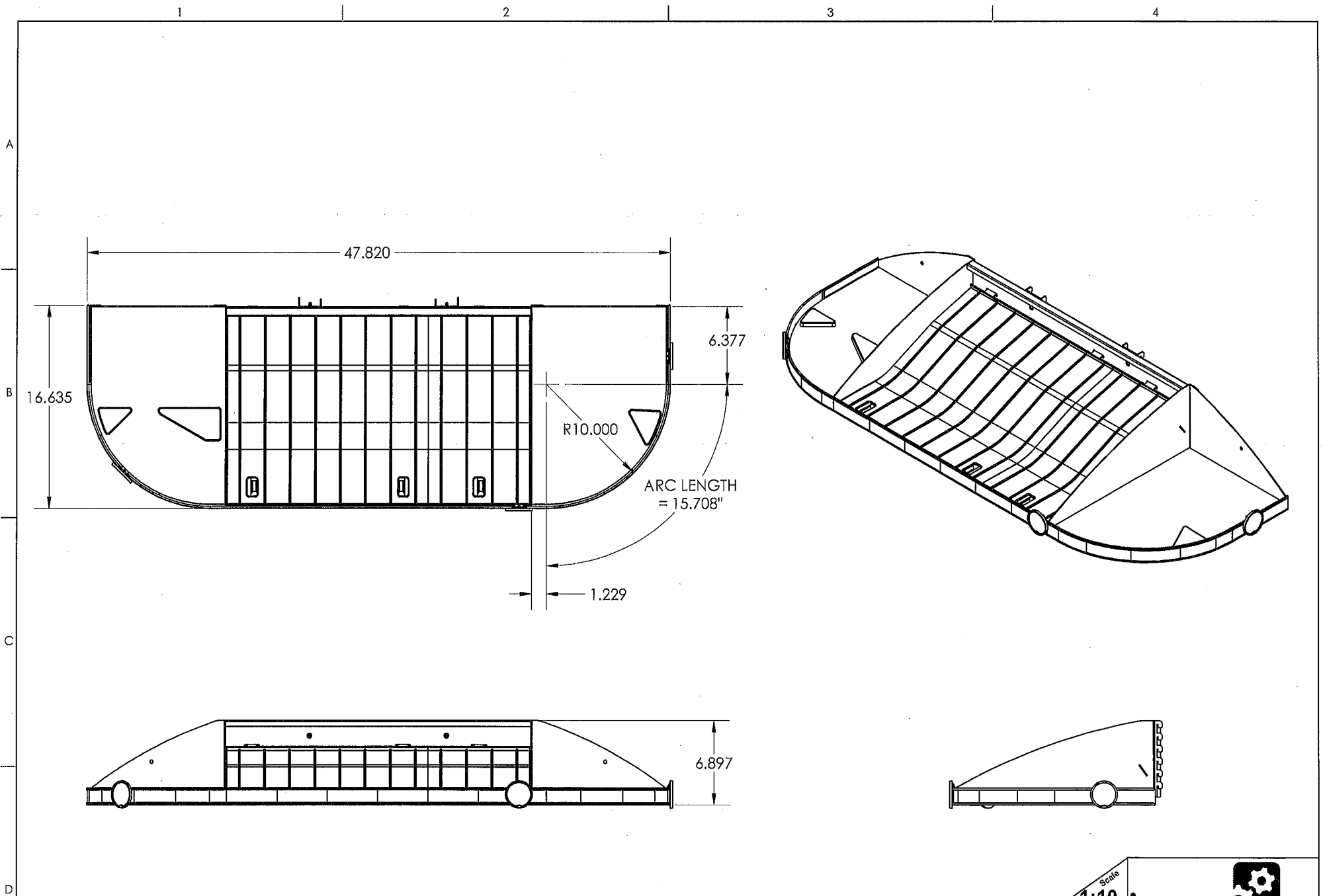
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Scale **1:5**
Sheet **2 of 2**
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Item #	Drawing #	Rev.	Title	QTY.
1	W3	E	6-Wide Shelf Weldment	1
2	A13	A	Clip-On Cell Designator Assembly	3
3	P127	D	6-Wide Shelf Graphic Strip	1
4	P141	H	2-Wide Gravity Feed Tray	1
5	P142	H	4-Wide Gravity Feed Tray	1
6	P146	A	Left VF Product Tray Insert	1
7	P147	A	Right VF Product Tray Insert	1
8	Hrdw		Screw: #10-24 x 0.500" Long F-Type Thread Cutting Phillips Pan Head with Black Oxide Finish	2
9	Hrdw		REMO One Foam Tape Pad; 1" x 1" x 1/32" Thick, White, Essentra Part #470754	2

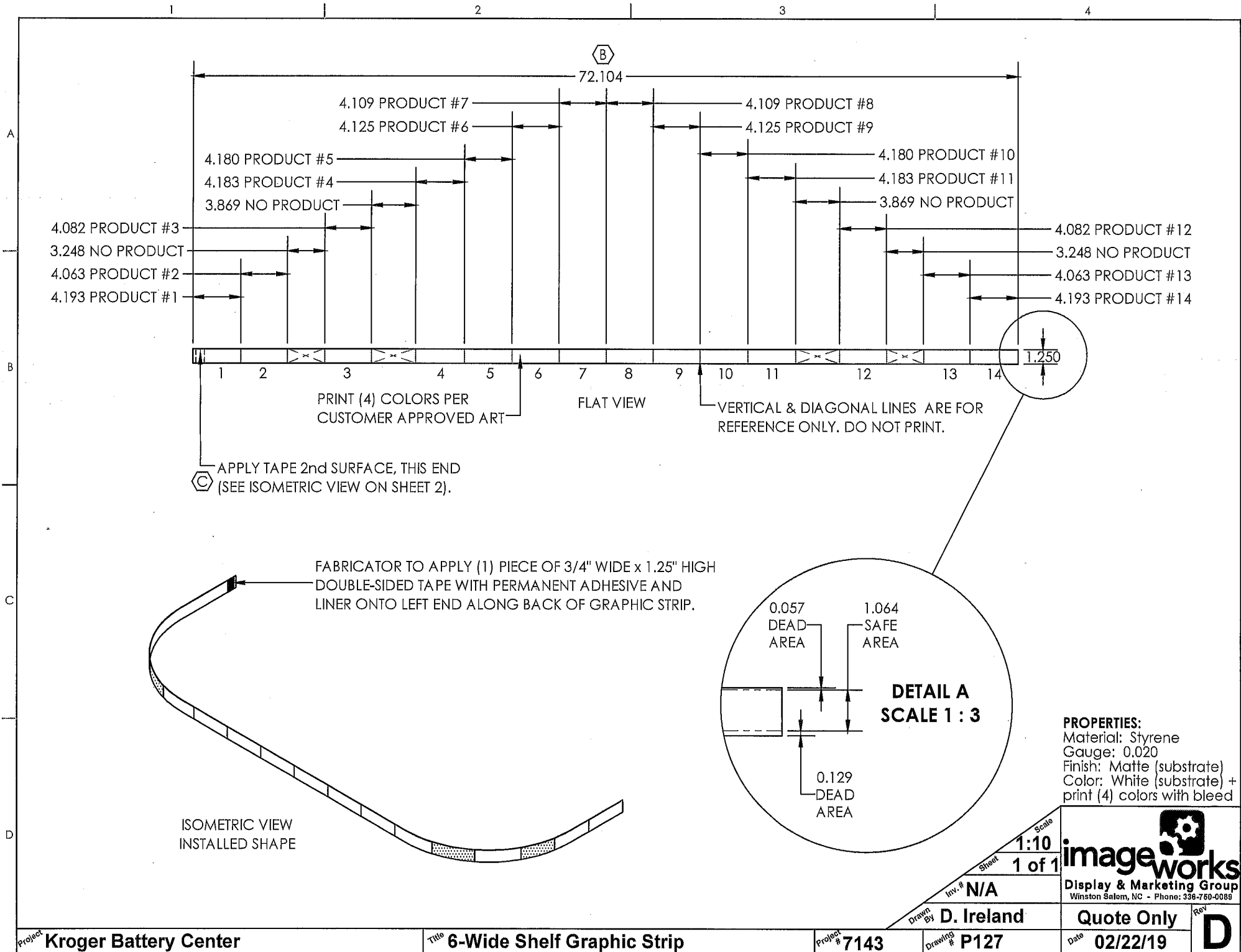


Project	Kroger Battery Center	Title	6-Wide Shelf Assembly	Project #	7143	Drawing #	A8	Date	01/18/19	Rev	C
Scale 1:15 Sheet 1 of 2 Inv. # N/A Drawn By D. Ireland								image works Display & Marketing Group Winston Salem, NC - Phone: 336-750-0089 Quote Only			



Project	Kroger Battery Center	Title	6-Wide Shelf Assembly	Project #	7143	Drawing #	A8	Scale	1:10 2 of 2	Sheet	Inv. #	N/A	Drawn By	D. Ireland	Date	01/18/19	Rev	C	image works	Display & Marketing Group Winston Salem, NC • Phone: 336-750-0089	Quote Only

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FABRICATOR TO APPLY (1) PIECE OF 3/4" WIDE x 1.25" HIGH DOUBLE-SIDED TAPE WITH PERMANENT ADHESIVE AND LINER ONTO RIGHT END ALONG BACK OF GRAPHIC STRIP.

REAR ISOMETRIC VIEW

FRONT ISOMETRIC VIEW

0.057 DEAD AREA

PRINT (1) COLOR PER CUSTOMER APPROVED ART

APPLY TAPE 2nd SURFACE, THIS END (SEE REAR ISOMETRIC VIEW).

0.129 DEAD AREA

4.250
PRODUCT #15

4.250
PRODUCT #16

8.500

1.250

1.064 SAFE AREA

PROPERTIES:
Material: Styrene
Gauge: 0.020
Finish: Matte (substrate)
Color: White (substrate) +
print (1) color with bleed

Project **Kroger Battery Center**

Title **2-Wide Shelf Graphic Strip**

Project # **7143**

Drawn By **D. Ireland**

Drawing # **P128**

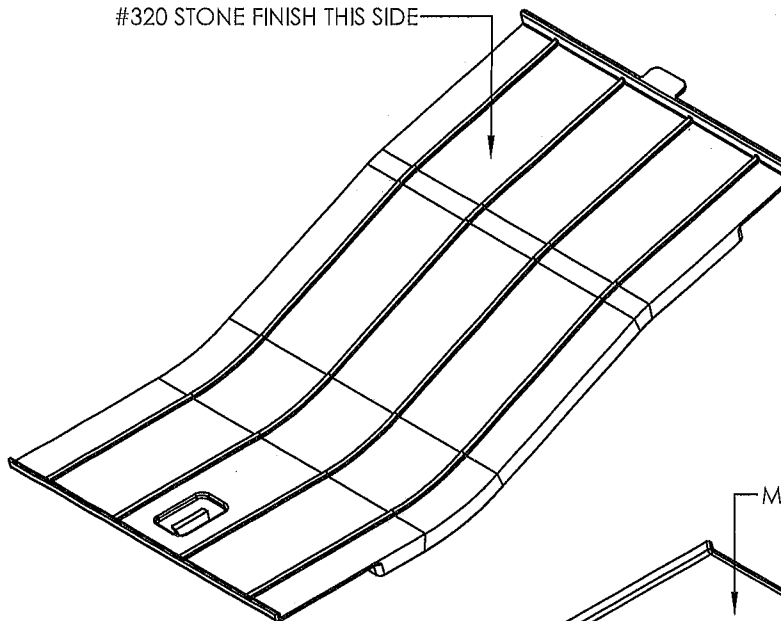
Quote Only
Date **02/22/19**

Rev **B**

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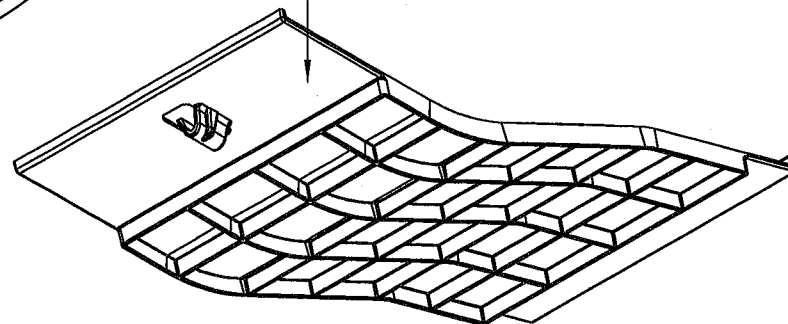
⬡ E GATE ALONG BACK EDGE

#320 STONE FINISH THIS SIDE

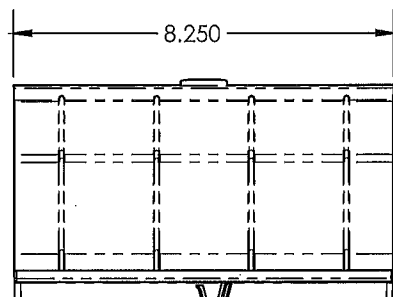


TOP ISOMETRIC VIEW

MACHINE FINISH THIS SIDE

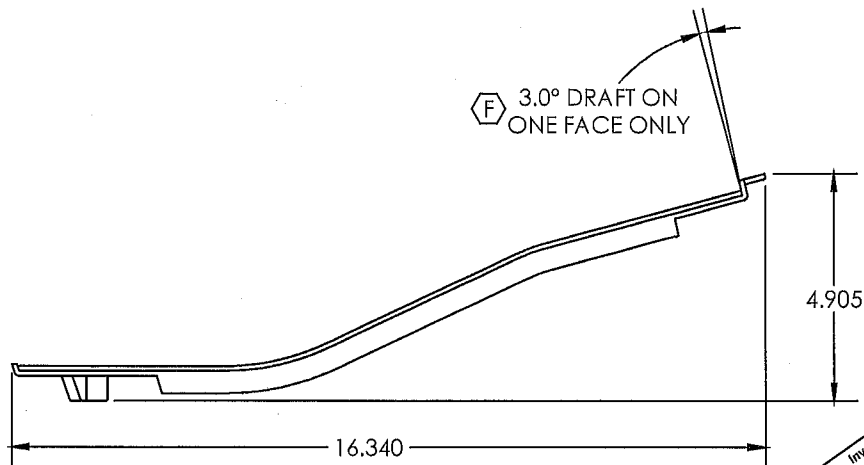


BOTTOM ISOMETRIC VIEW



⬡ G
⬡ H

⬡ F 3.0° DRAFT ON ONE FACE ONLY



PROPERTIES:
Material: HIPS + Silicon Additive
Finish: Machine finish (bottom) & #320 stone (top)
Color: Black
⬡ E Wall Stock: 0.110"
⬡ G Volume: 20.140 cu.in.

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Project **Kroger's Battery Center**

Title **2-Wide Gravity Feed Tray**

Project # **7143**

Drawn By **D. Ireland**
Sheet **1 of 1**
Inv. # **N/A**
Drawing # **P141**

Production
Date **02/06/19**

Rev **H**

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E GATE ALONG BACK EDGE

#320 STONE FINISH THIS SIDE

TOP ISOMETRIC VIEW

MACHINE FINISH THIS SIDE

BOTTOM ISOMETRIC VIEW

16.500

F 3.0° DRAFT ON ONE FACE ONLY

4.905

16.325

PROPERTIES:
Material: HIPS + silicon additive
Finish: Machine finish (bottom) + #320 stone (top)
Color: Black
Wall Stock: 0.110"
Volume: 39.945 cu.in.

E
G

Scale

1:5

Sheet 1 of 1

Inv. # N/A

Drawn By D. Ireland

Drawing # P142

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Winston Salem, NC - Phone: 336-750-0089

Production

Date 02/06/19

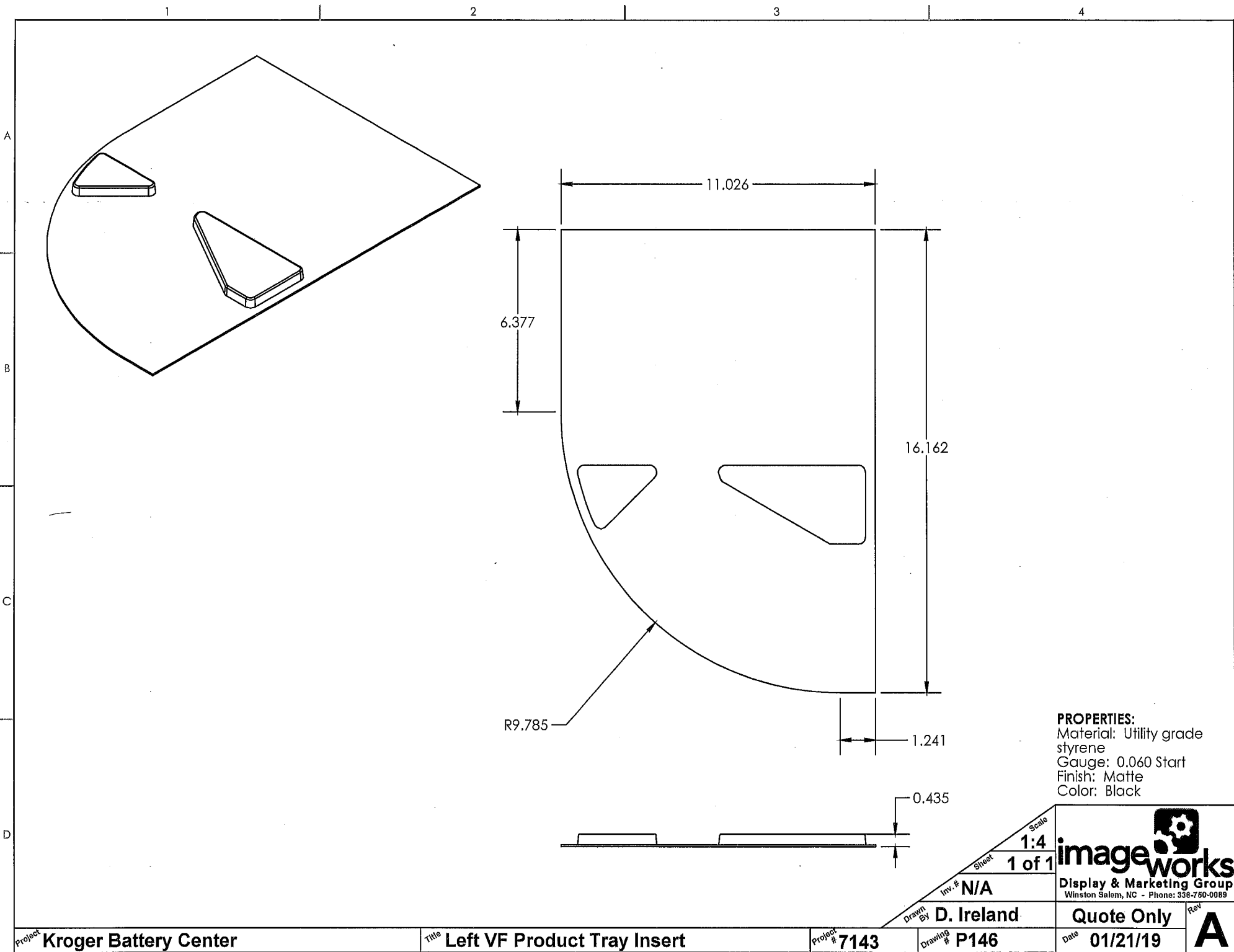
Rev H

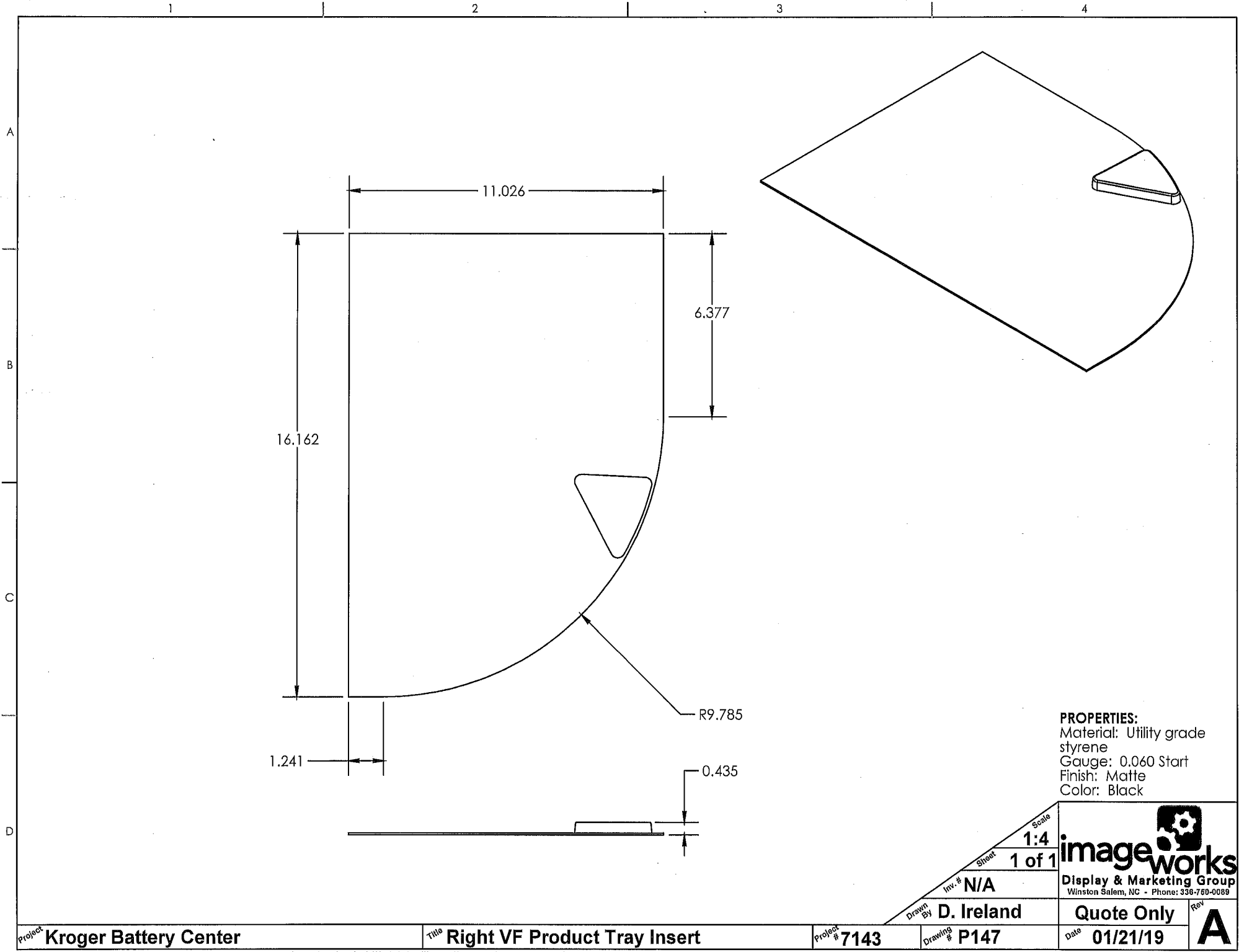
Project Kroger's Battery Center

Title 4-Wide Gravity Feed Tray

Project #7143

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PROPERTIES:
Material: Utility grade styrene
Gauge: 0.060 Start
Finish: Matte
Color: Black

Scale 1:4	Sheet 1 of 1	Inv. # N/A	Drawn By D. Ireland	Drawing # P147	Date 01/21/19	Rev A
imageworks Display & Marketing Group Winston Salem, NC - Phone: 336-760-0089						
Quote Only						

Project **Kroger Battery Center**

Title **Right VF Product Tray Insert**

Project # **7143**

1

2

3

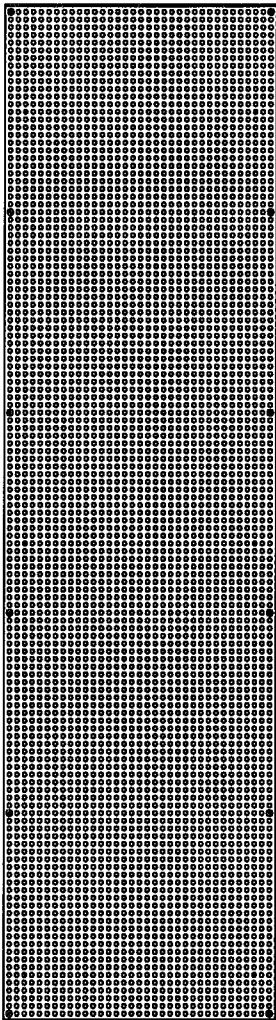
4

A

B

C

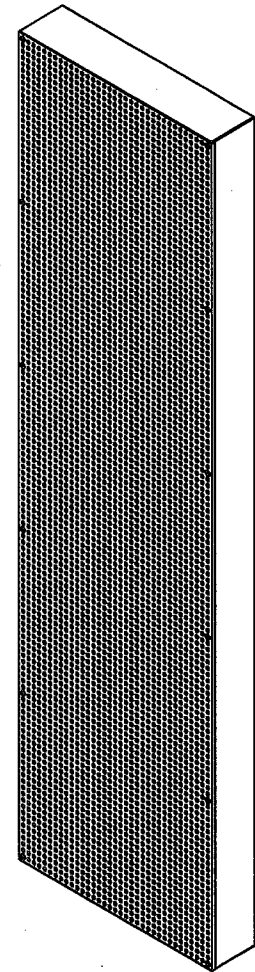
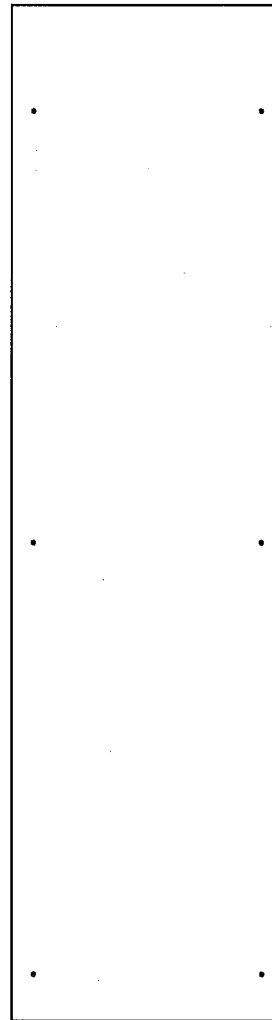
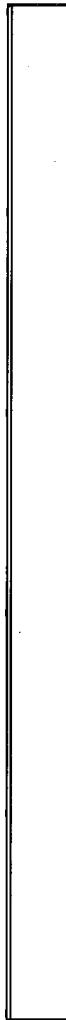
D



65.884

17.750

4.039



1:12

Sheet 2 of 2

Inv. # N/A

Drawn By D. Ireland

Drawing # A9

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Quote Only

Date 02/06/19

Rev D

Project Kroger Battery Center

Title Left Peg Box Assembly

Project # 7143

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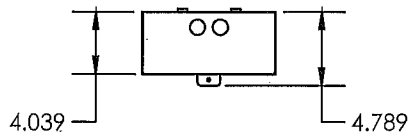
1

2

3

4

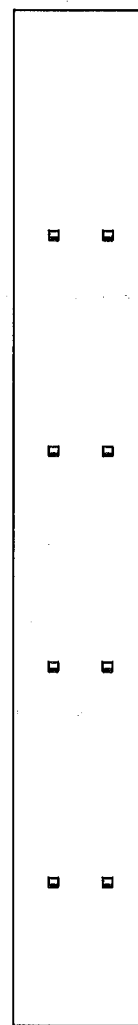
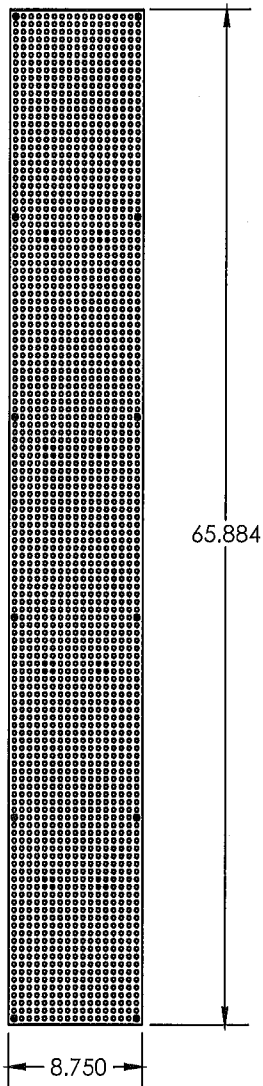
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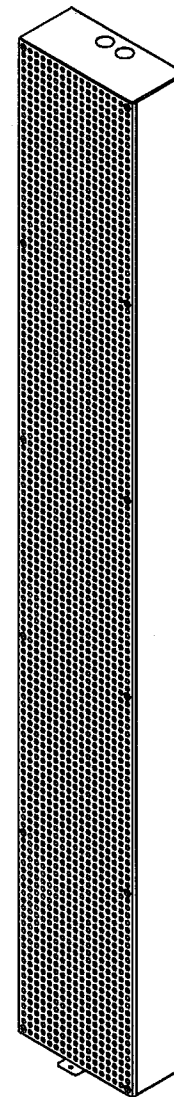
B

C

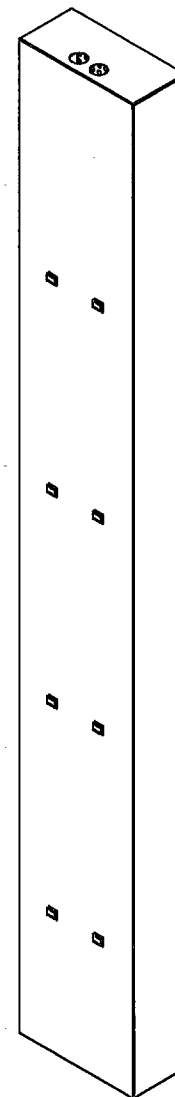
D



FRONT ISOMETRIC VIEW



REAR ISOMETRIC VIEW



Scale
1:12
Sheet
2 of 2

Inv. # N/A

Drawn By D. Ireland

Drawing # A11

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Quote Only

Date 02/06/19

REV
D

Project Kroger Battery Center

Title Right Peg Box Assembly

Project # 7143

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1 2 3 4

A
B
C
D

0.500 TYP

0.500 TYP

0.375 TOP EDGE TO LAST ROW OF HOLES

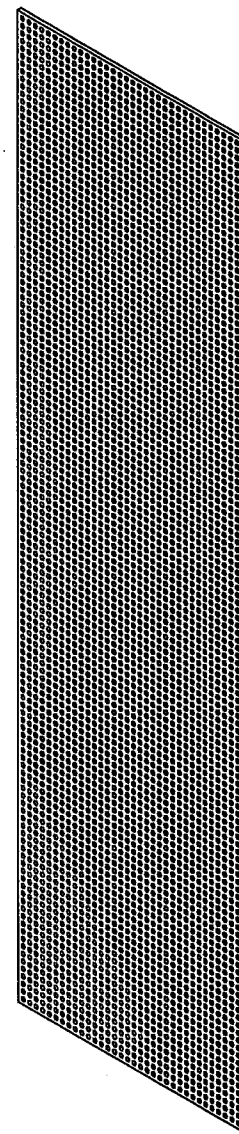
65.750

0.375

0.375 BOTTOM EDGE TO FIRST ROW OF HOLES

0.375 REF

17.750



PROPERTIES:
Material: 1/4" Pegboard
Finish: Matte
Color: Black

Scale
1:10
Sheet
1 of 1

Inv. # N/A
Drawn by D. Ireland

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Winston Salem, NC - Phone: 336-750-0089

Quote Only
Date 02/04/19

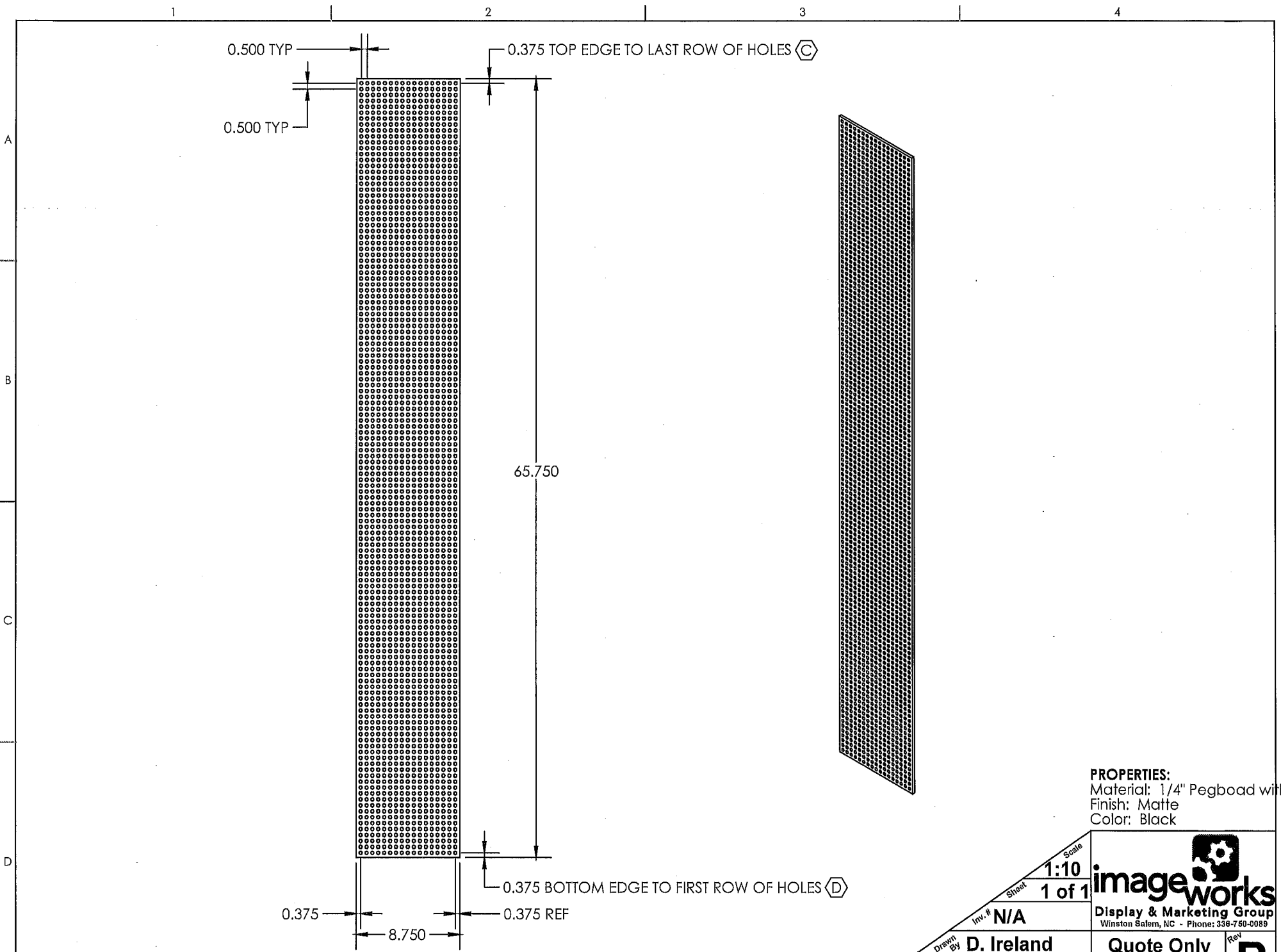
Rev
D

Project **Kroger's Battery Center**


Title **Left Pegboard Panel**

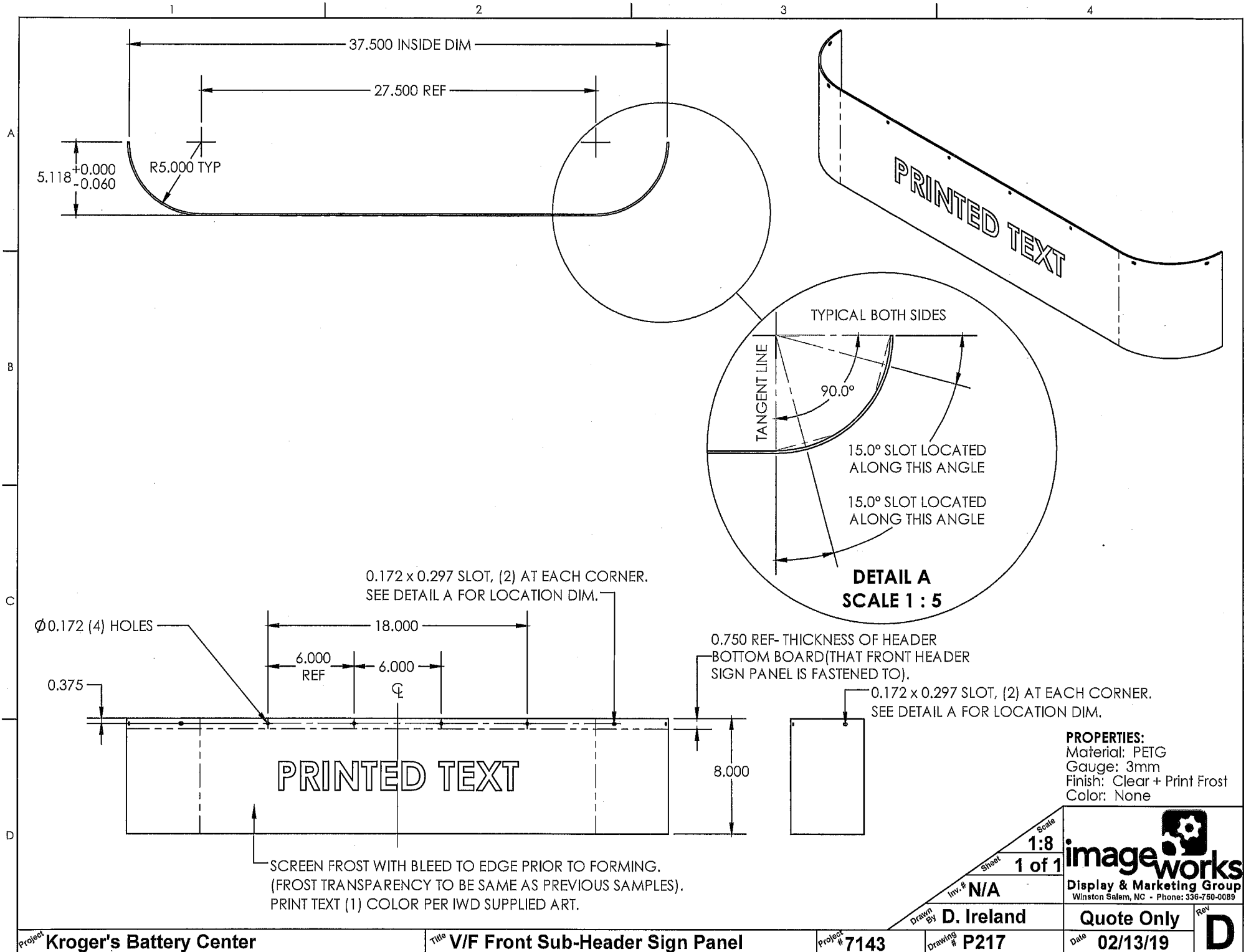
Project # **7143**

Drawing # **P151**



PROPERTIES:
 Material: 1/4" Pegboard with
 Finish: Matte
 Color: Black

Scale 1:10	Sheet 1 of 1	Inv. # N/A	 imageworks Display & Marketing Group Winston Salem, NC - Phone: 336-760-0089
Drawn By D. Ireland	Quote Only	Rev B	
Project # 7143	Drawing # P152	Date 02/18/19	



Project Kroger's Battery Center

Title V/F Front Sub-Header Sign Panel

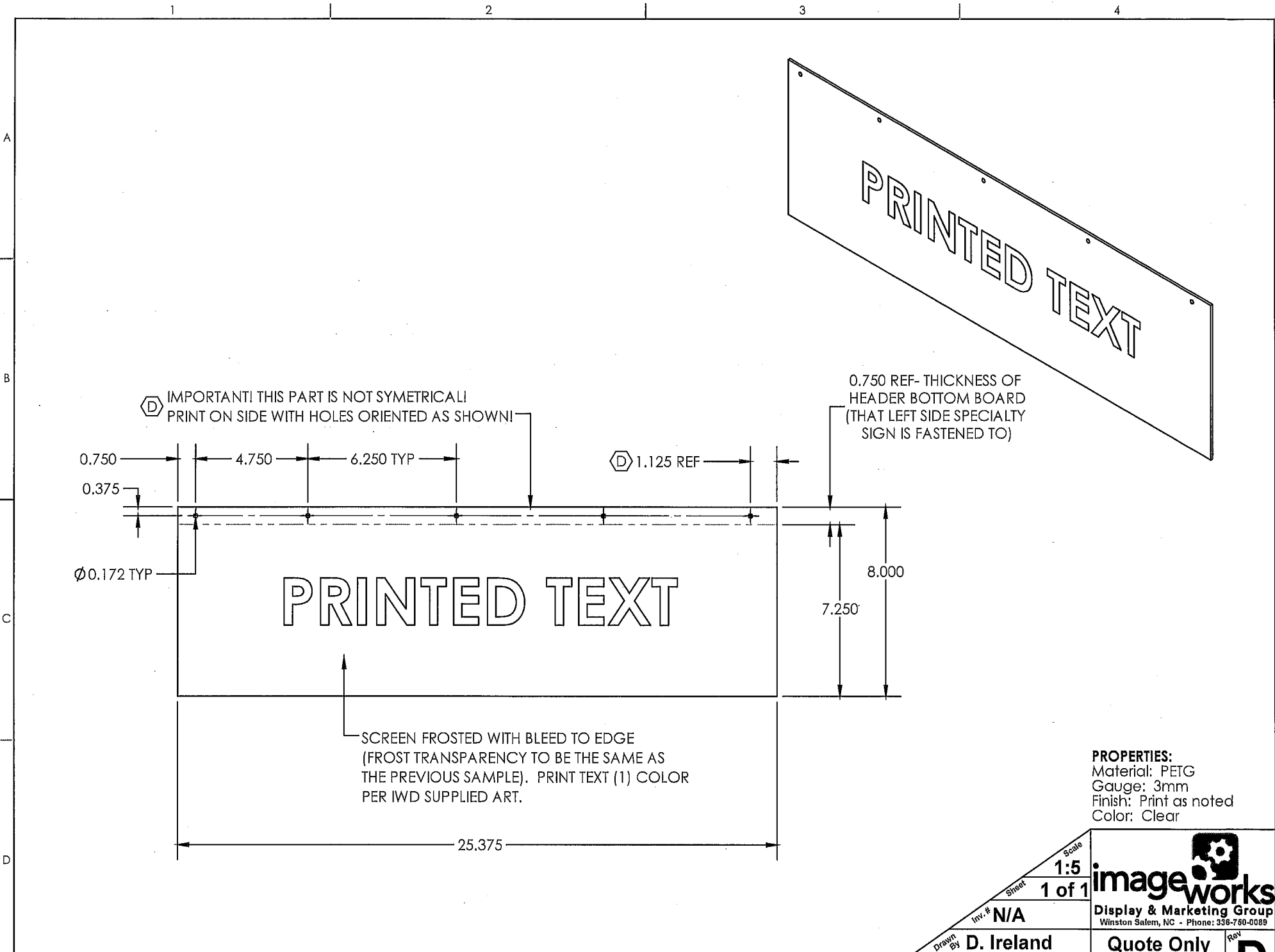
Project # 7143

Drawing # P217

Date 02/13/19

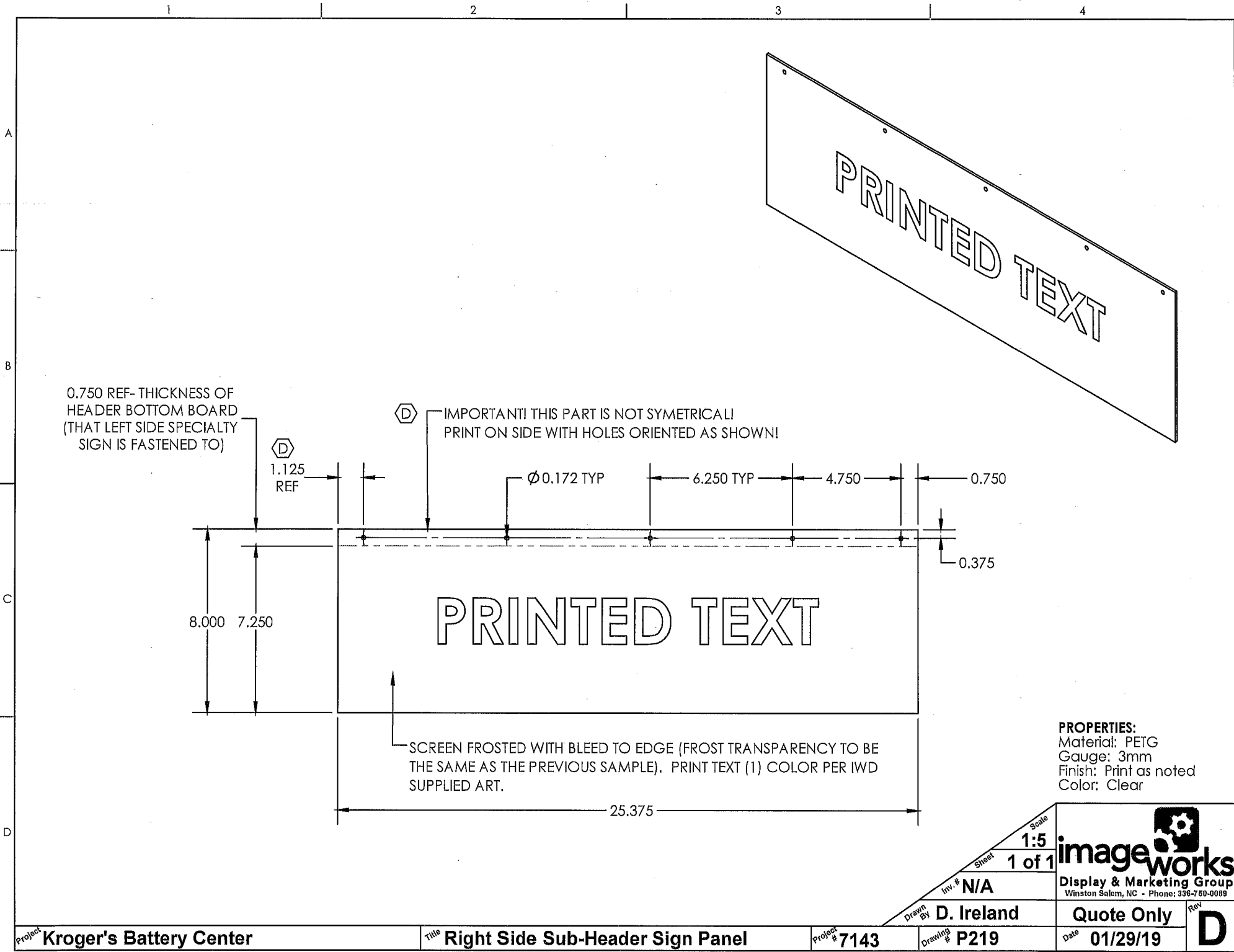
Rev D

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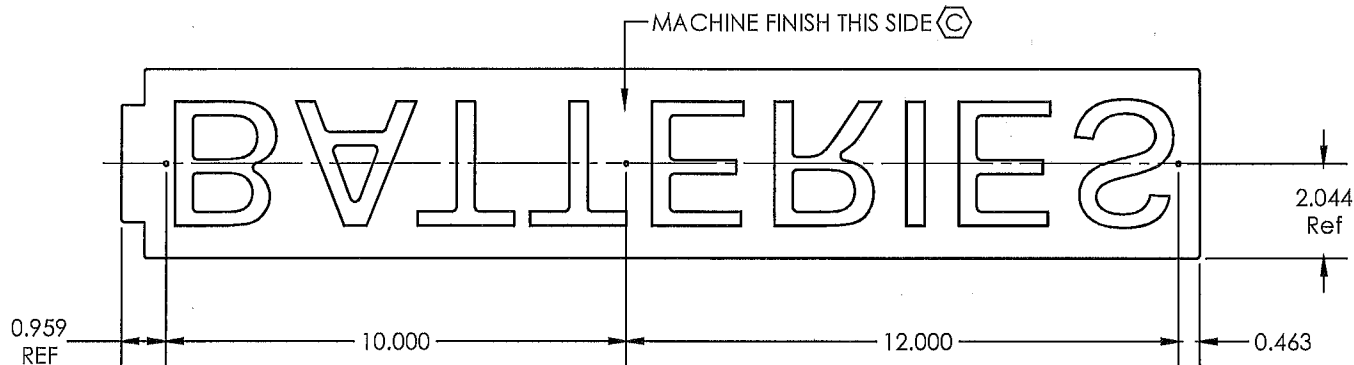


Project	Kroger's Battery Center	Title	Left Side Sub-Header Sign Panel	Project #	7143	Drawn By	D. Ireland	Inv. #	N/A	Scale	1:5	Sheet	1 of 1	image works	Display & Marketing Group	Winston Salem, NC - Phone: 336-750-0089	Quote Only	Date	01/29/19	Rev	D
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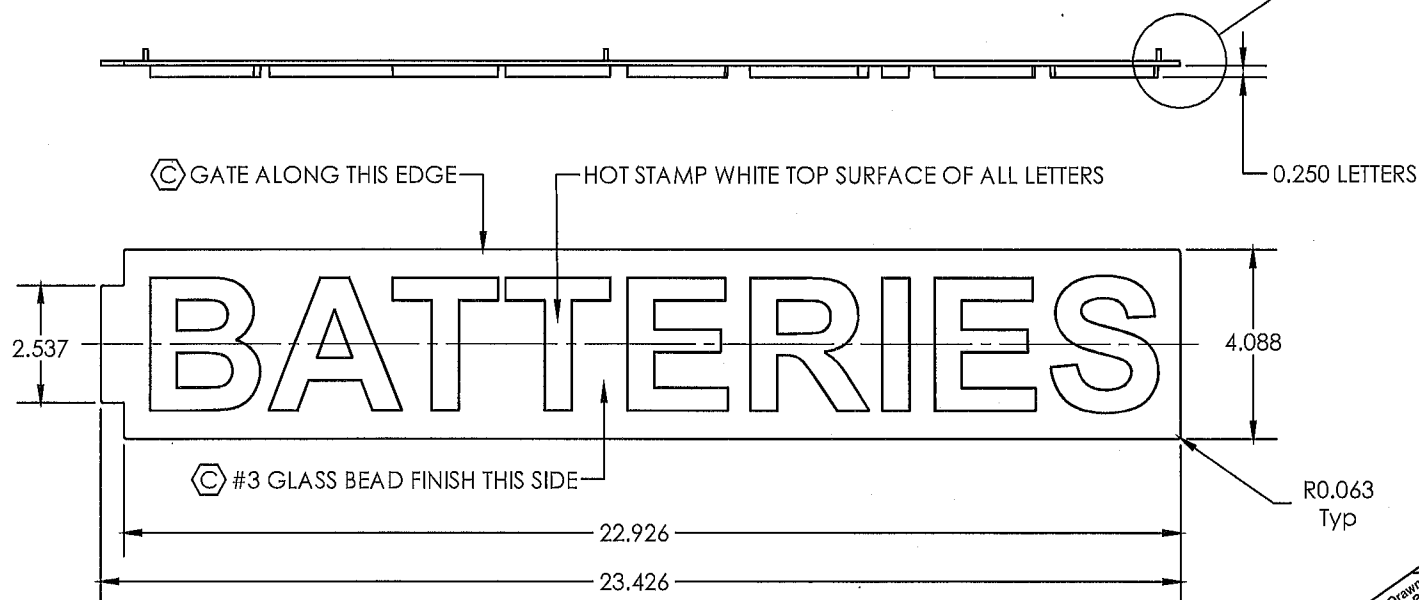
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BATTERIES



DETAIL A
SCALE 1 : 1



NOTE:
See cad files for cutting letters.

PROPERTIES:
Material: HIPS
Finish: See notes
Color: Black + Hot Stamp
(1) Color
Wall Stock: 0.100"
Volume: 12.316 cu.in.

imageworks
Display & Marketing Group
Winston Salem, NC - Phone: 336-760-0089

Project **Kroger Battery Center**

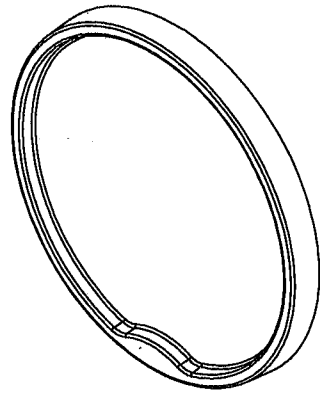
Title **Battery Logo Plaque**

Project # **7143**

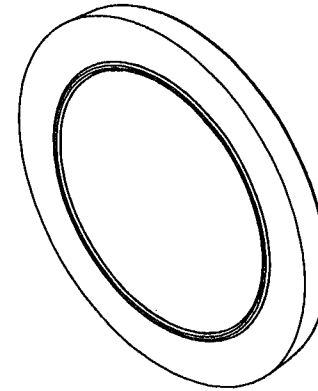
Drawn By **D. Ireland**
Drawing # **P224**

Production
Date **01/16/19**

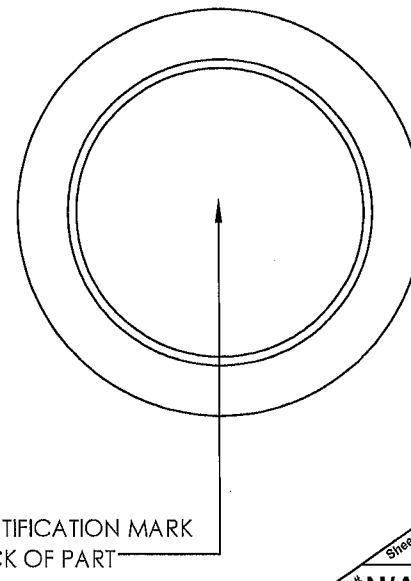
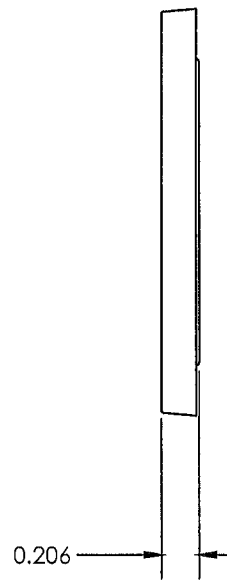
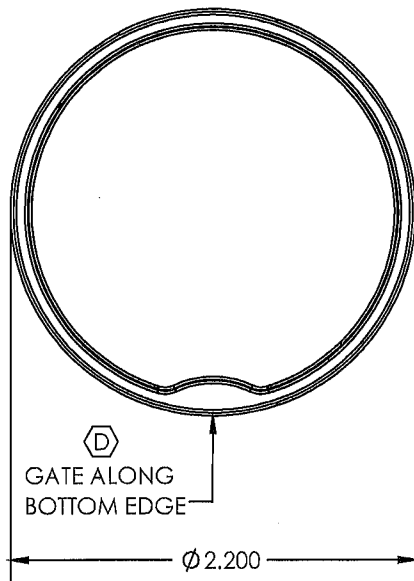
Rev **E**



FRONT ISOMETRIC VIEW



REAR ISOMETRIC VIEW



CAVITY IDENTIFICATION MARK
ALONG BACK OF PART

PROPERTIES:
Material: ABS
Finish: #3 Glass Bead
Color: White
Wall Stock: 0.100"
Volume: 0.432 cu.in.

image works
Display & Marketing Group
Winston Salem, NC - Phone: 336-760-0089

Scale
1:1
Sheet
1 of 1
Drawn By
D. Ireland
Inv. #
N/A
Drawing #
P143

Production

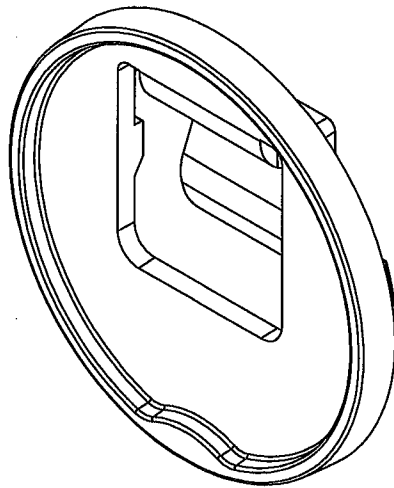
Date 02/21/19

Rev
E

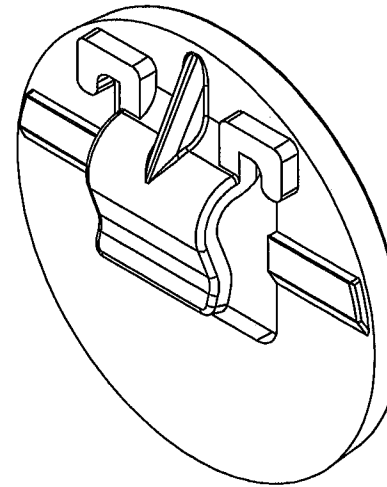
Project Kroger's Battery Center

Title Stick-On Cell Designator

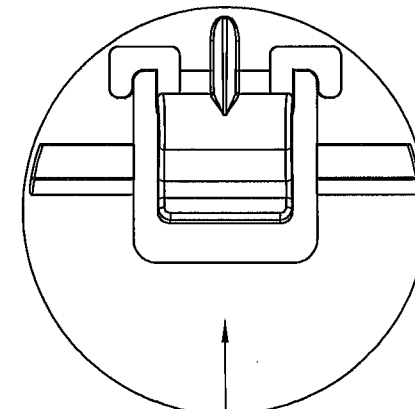
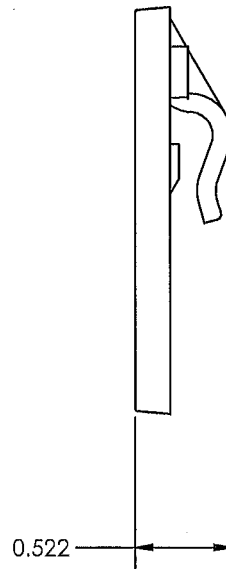
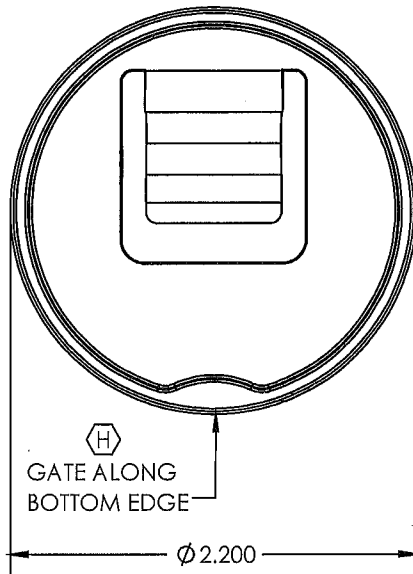
Project # 7143



FRONT ISOMETRIC VIEW



REAR ISOMETRIC VIEW



PROPERTIES:
 Material: ABS
 Finish: #3 Glass Bead
 Color: White
 Wall Stock: 0.100"
 Volume: 0.432 cu.in.

Project **Kroger's Battery Center**

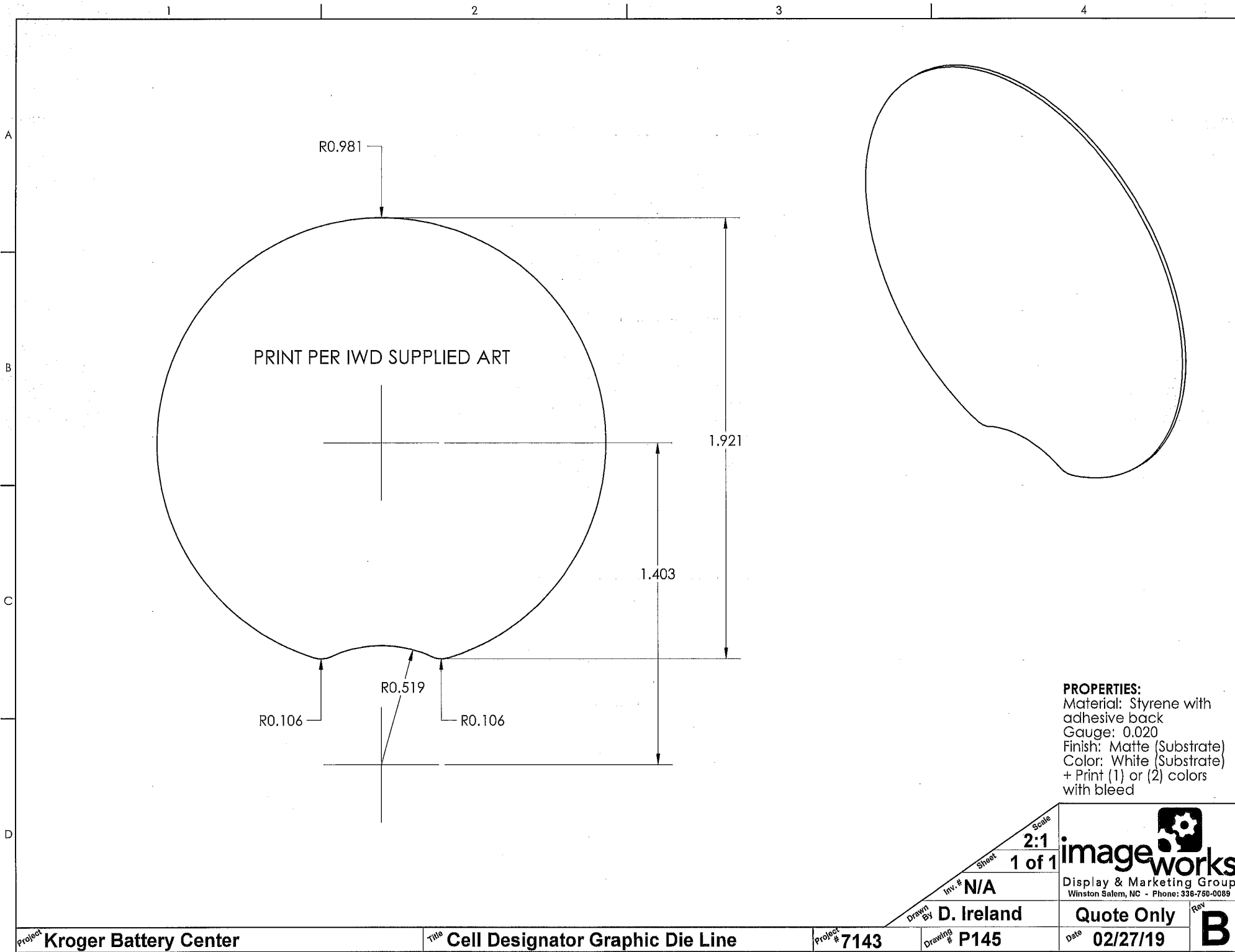
Title **Preliminary Clip-On Cell Designator**

Project # **7143**

Drawn By **D. Ireland**
 Drawing # **P144**

Date **02/21/19**

Rev **J**



Project **Kroger Battery Center**

Title **Cell Designator Graphic Die Line**

Project # **7143**

Drawn By **D. Ireland**

Drawing # **P145**

Quote Only

Date **02/27/19**

Rev **B**